

8. Exploded Views and Parts List

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- Exploded drawing and service parts lists are given for items which may be expected to have a higher failure rate.
- When a failure occurs you can identify the part in the exploded diagram and, using the parts cross reference number, refer to the appropriate parts list to identify the part number.

Note: Part numbers given here are correct at the time of publication.

When ordering parts please use the on-line ordering system to check if there have been any changes to part numbers.

Part Number & Description format.

Part numbers and descriptions are defined according to a company standard. The information below will help you to understand the part number format and assist when ordering spare parts.

- There are two types of Part number format.

| | |
|--|--|
|   | ex) 2007-007961 R-CHIP ex) JB96-01268A ELA UNIT-COVER TOP |
| (● : number ■ : letter) | |

Type 1 : This format is used throughout Samsung on all product ranges.

Typically it is used for small components and electronic parts.

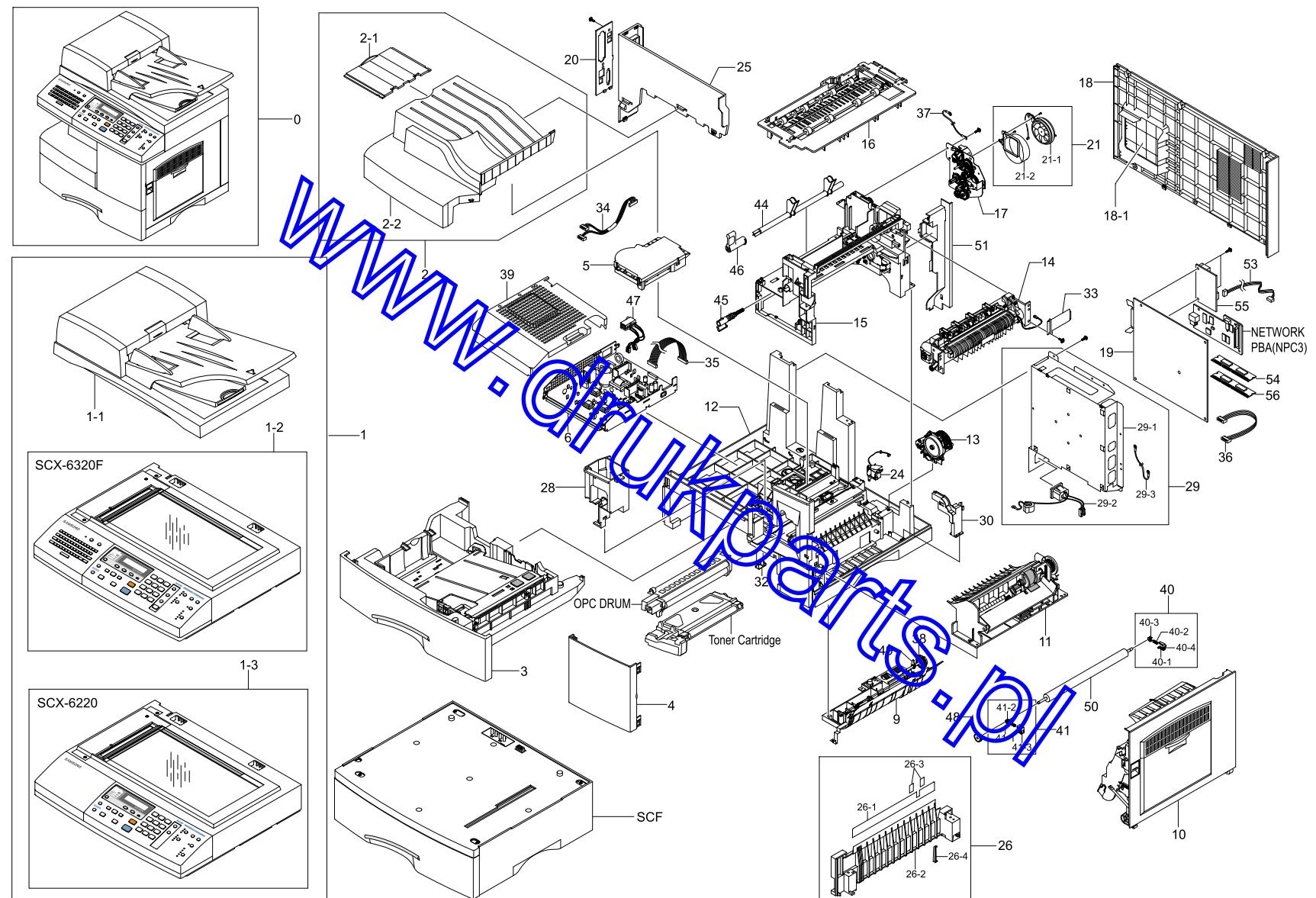
Type 2 : This format is controlled by individual Samsung Divisions and is used on specific products, typically for mechanical parts. Type 2 format part numbers fall into 2 categories:

- A/S privately used part : It is only used for A/S .
- Ass'y part : Assemblies consisting of 2 or more parts. Also used for Service manuals, user guides and diagrams.

Ass'y parts and A/S privately used Parts can be distinguished by the part Code and Description. They are always Type 2 format. The 2 leading characters indicate private or assembly parts.

| DIVISION | PART CODE | DESCRIPTION |
|-------------|-----------------------------|-------------------------------------|
| A/S Private | **81-***** (JB81-00039A) | AS-***** (AS-USE) |
| ASS'Y Part | **75-***** (JB75-00068A) | MEC-***** (MEC-CHUTE) |
| ASS'Y Part | **92-***** (JB92-01131A) | PBA ***** (PBA MAIN-CONTROLLER) |
| ASS'Y Part | **97-***** (JB97-01089A) | MEA ***** (MEA UNIT-PULLEY IDLE) |

8.1 Main Assembly



Main Assembly Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|------|------------------------------|-------------|------|----|-------------|
| 0 | SET | SCX-6320F | | | |
| | SET | SCX-6220 | | | |
| 1 | ELA HOU-SCANNER ASS'Y | JC96-03165B | 1 | O | SCX-6320F |
| | ELA HOU-SCANNER ASS'Y | JC96-03217B | 1 | O | SCX-6220 |
| 1-1 | ELA HOU-DADF | JC96-02943A | 1 | O | |
| 1-2 | ELA HOU-PLATEN | JC96-03164B | 1 | X | SCX-6320F |
| 1-3 | ELA HOU-PLATEN | JC96-03207B | 1 | X | SCX-6220 |
| 2 | MEA UNIT-COVER PA EXIT ASS'Y | JC97-01556B | 1 | O | |
| 2-1 | PMO-TRAY EXTENTION MP NE | JC72-00354B | 1 | O | |
| 2-2 | PMO-COVER PAPER EXIT | JC72-00786B | 1 | O | |
| 3 | MEA UNIT-CASSETTE | JC97-01736A | 1 | O | USA Ver. |
| | MEA UNIT-CASSETTE | JC97-01736B | 1 | O | Europe Ver. |
| 4 | MEA UNIT-COVER FRONT ASS'Y | JC97-01572B | 1 | O | |
| 5 | UNIT-LSU | JC59-0001+C | 1 | O | |
| 6 | PBA POWER SMPS_110V | JC44-00065A | 1 | O | 110V |
| | PBA POWER SMPS_220V | JC44-00066A | 1 | O | 220V |
| 9 | ELA HOU-PICK UP | JC96-02714B | 1 | O | |
| 10 | ELA HOU-SIDE COVER ASS'Y | JC96-02783C | 1 | O | |
| 11 | ELA HOU-MP ASS'Y | JC96-02182A | 1 | O | |
| 12 | ELA HOU-BASE FRAME ASS'Y | JC96-02958A | 1 | O | SCX-6320F |
| | ELA HOU-BASE FRAME ASS'Y | JC96-02958B | 1 | O | SCX-6220 |
| 13 | MEA UNIT-FEED ROLLER | JC97-01850A | 1 | O | |
| 14 | ELA HOU-FUSER(110V)E-COIL | JC96-03021A | 1 | O | 110V |
| | ELA HOU-FUSER(220V)E-COIL | JC96-03022A | 1 | O | 220V |
| 15 | ELA HOU-FRAME MAIN ASS'Y | JC96-02959A | 1 | O | |
| 16 | MEC-UNIT-EXIT ASS'Y | JC97-01643B | 1 | O | |
| 17 | ELA HOU-ENGINE DRIVE(MCK2) | JC96-02957A | 1 | O | |
| 18 | MEA UNIT-REAR COVER | JC97-01851A | 1 | O | |
| 18-1 | COVER MAIN REAR | JC63-00191A | 1 | O | |
| 18-2 | LABEL-GUIDE ROLLER | JC68-01354A | 1 | X | |
| 19 | PBA MAIN-MFP | JC92-01482B | 1 | O | SCX-6320F |
| | PBA MAIN COPLER | JC92-01483B | 1 | O | SCX-6220 |
| 20 | COVER-M PANNEL MFP | JC63-00539A | 1 | O | SCX-6320F |
| | COVER-M PANNEL MFP DOM | JC63-00539B | 1 | O | SCX-6220 |
| 21 | ELA HOU-DUCT FAN | JC96-02311A | 1 | O | |
| 21-1 | FAN-DC | JC31-00012A | 1 | O | |
| 21-2 | PMO-DUCT FAN | JC72-00807A | 1 | O | |
| 24 | SOLENOID-PICK UP | JC33-00007A | 1 | O | |
| 25 | PMO-COVER EXIT REAR | JC72-00790A | 1 | O | |

Main Assembly Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|------|-----------------------------|-------------|------|----|--------|
| 26 | MEA UNIT GUIDE CST PA ASS'Y | JC97-01624A | 1 | O | |
| 26-1 | PMO-SHEET GUIDE PAPER | JC72-00836A | 1 | O | |
| 26-2 | PMO-GUIDE CASSETTE RAIL | JC72-00791A | 1 | O | |
| 26-3 | SHEET FEED | JC63-00078A | 2 | X | |
| 26-4 | IPR-GUIDE CST PAPER | JC70-00244A | 1 | O | |
| 28 | PMO-DUMMY BASE FRAME | JC72-00789A | 1 | O | |
| 29 | ELA HOU-SHIELD MAIN LOWER | JC96-02962A | 1 | O | |
| 29-1 | SHIELD-P_MAIN LOWER | JC63-00316A | 1 | X | |
| 29-2 | CBF HARNESS-INLET | JC39-00186A | 1 | O | |
| 29-3 | CBF HARNESS-LIU GND | JC39-00103A | 1 | O | |
| 30 | PMO-COVER FEED AY | JC72-00801A | 1 | O | |
| 32 | PMO-GUIDE PAPER OUT | JC72-00835A | 1 | O | |
| 33 | COVER SHEET CONNECTOR | JC63-00072A | 1 | O | |
| 34 | CBF HARNESS-LSU | JC39-00336A | 1 | O | |
| 35 | CBF HARNESS SMPS | JC39-00339A | 1 | O | |
| 36 | CBF HARNESS-LIU | JC39-00347A | 1 | O | |
| 37 | CBF HARNESS-LIU GND | JB19-00165A | 2 | O | |
| 38 | GEAR-PICK_UP | JC66-00335A | 1 | O | |
| 39 | IPR-SHIELD SMPS UPPER | JC70-00248A | 1 | O | |
| 40 | MEA UNIT-HOLD GEAR ASSY | JC97-01573A | 1 | O | |
| 40-1 | SPRING ETC-TRR | JC61-70906A | 1 | O | |
| 40-2 | PMO-BUSH | JC72-40228A | 1 | O | |
| 40-3 | PMO-HOLDER GEAR TR | JC72-00884A | 1 | O | |
| 40-4 | PMO-HOLDER GND TR | JC72-00883A | 1 | O | |
| 41 | MEA UNIT-HOLD GND ASSY | JC97-01574A | 1 | O | |
| 41-1 | SPRING ETC-PLATE TR | JC61-70203A | 1 | X | |
| 41-2 | SPRING ETC-TR_L | JC61-70961A | 1 | O | |
| 41-3 | PMO-BUSH | JC72-40228A | 1 | O | |
| 42 | SUPPORTER | 6103-001048 | 2 | O | |
| 43 | PMO-BEARING SHAFT | JC72-41191A | 1 | O | |
| 41 | MEA UNIT-HOLD GEAR ASSY | JC97-01573A | 1 | O | |
| 41-1 | SPRING ETC-TRR | JC61-70906A | 1 | O | |
| 41-2 | PMO-BUSH | JC72-40228A | 1 | O | |
| 41-3 | PMO-HOLDER GEAR TR | JC72-00884A | 1 | O | |
| 42 | SUPPORTER | 6103-001048 | 2 | O | |
| 43 | PMO-BEARING SHAFT | JC72-41191A | 1 | O | |
| 44 | PMO-CAM JAM REMOVE | JC72-00799A | 1 | O | |
| 45 | PMO-LOCKER DEVE | JC72-00805A | 1 | O | |
| 46 | PMO-LEVER JAM REMOVE | JC72-00804A | 1 | O | |

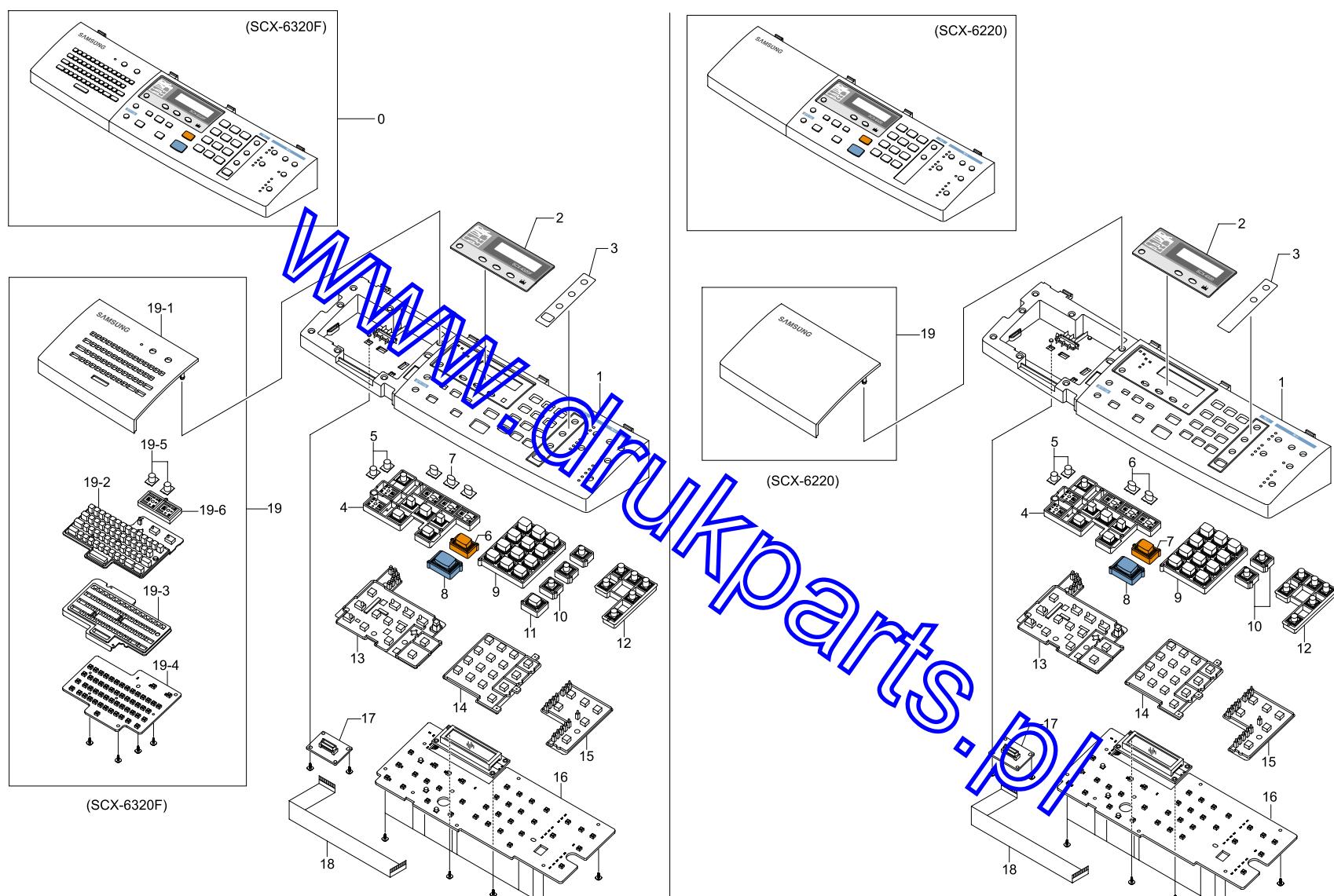
Main Assembly Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|---------------------------|-------------|------|----|------------|
| 47 | CBF POWER STITCH GRAY | JC39-00055B | 1 | O | |
| 48 | GEAR TRANSFER | JC66-40947A | 1 | O | |
| 49 | PMO-BEARING SHAFT | JC72-41191A | 2 | O | |
| 50 | MEC-TRANSFER-ROLLER | JC75-00148A | 1 | O | |
| 51 | COVER BRACKET MOTOR | JC72-00834A | 1 | O | |
| 53 | CBF HARNESS-LIU | JC39-00347A | 1 | O | |
| 54 | PBA SUB-SDRAM DIMM (16MB) | JC92-01405F | 1 | O | SCX-6320F |
| 55 | PBA SUB-LIU | JC92-01587A | 1 | O | U.S.A, G4 |
| | PBA SUB-LIU | JC92-01587B | 1 | O | U.K, G1 |
| | PBA SUB-LIU | JC92-01587C | 1 | O | Russia, G2 |
| | PBA SUB-LIU | JC92-01587D | 1 | O | Poland, G3 |
| 56 | PBA ETC-PS-DIMM | JC92-01580A | 1 | O | SCX-6320F |
| 58 | COVER REAR DUMMY | JC63-00192A | 1 | O | |

8.2 OPE & Platen Cover Ass'y (1)



OPE & Platen Cover Ass'y Exploded View & Parts List(1)

SA : Service Available

O : Service available X : Service not available

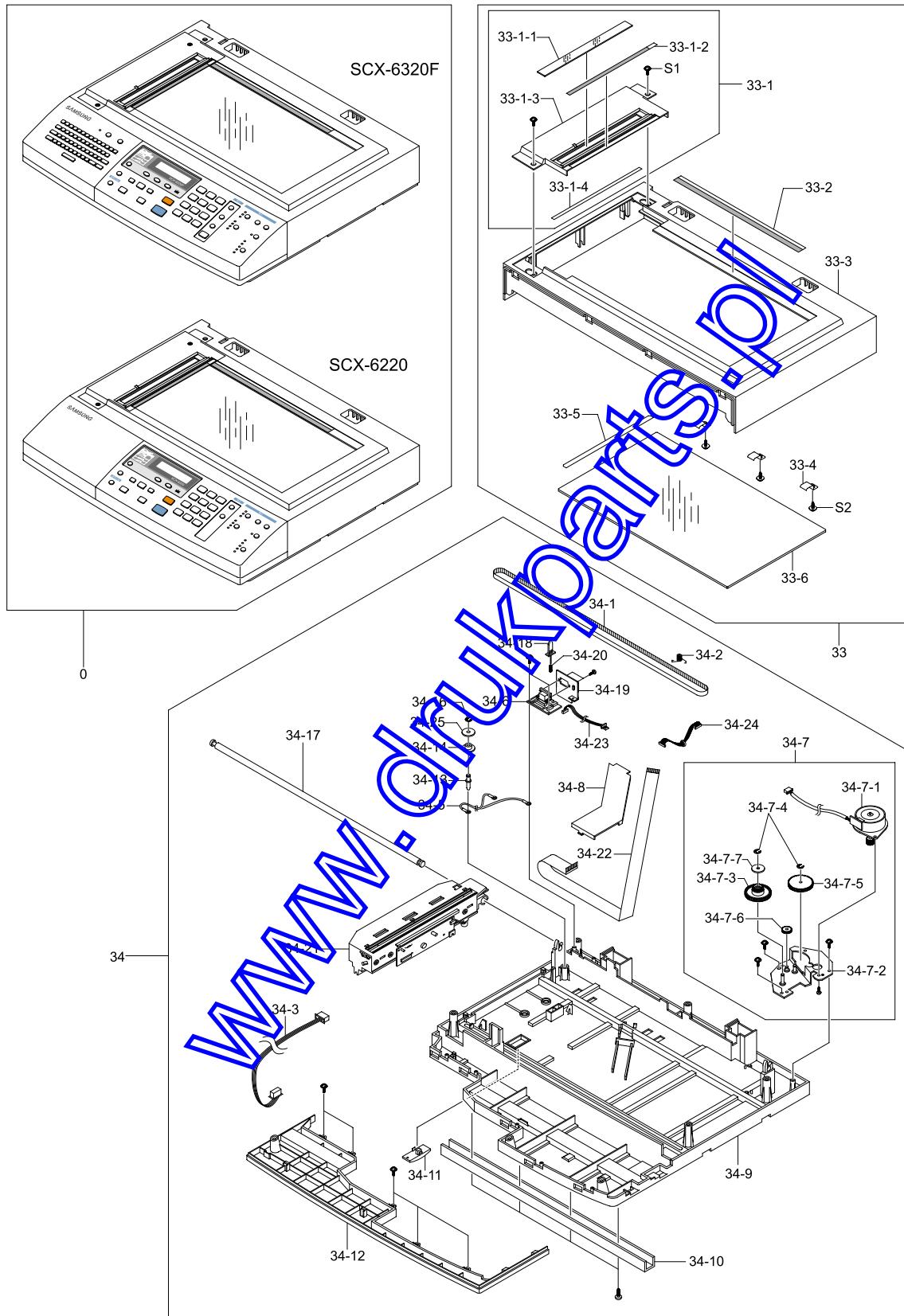
SCX-6320F

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|------|------------------------|-------------|------|----|--------|
| 0 | ELA HOU-OPE COVER_MC2 | JC96-03166B | 1 | O | |
| 1 | COVER-M_OPE DOM | JC63-00536B | 1 | X | |
| 2 | WINDOW-LCD A | JC64-00159B | 1 | O | |
| 3 | SHEET-PHONEBOOK | JC63-00534B | 1 | X | |
| 4 | KEY-M-ENTER DOM | JC64-00164A | 1 | X | |
| 5 | INDICATOR-M-TONER SAVE | JC64-00168A | 2 | X | |
| 6 | KEY-M-STOP DOM | JC64-00162A | 1 | X | |
| 7 | INDICATOR-M-COPY DOM | JC64-00167A | 3 | X | |
| 8 | KEY-M-START DOM | JC64-00161A | 1 | X | |
| 9 | KEY-M-TEL DOM | JC64-00165A | 1 | X | |
| 10 | KEY-M-PAUSE DOM | JC64-00169A | 3 | X | |
| 11 | KEY-M-HO DIAL DOM | JC64-00170A | 1 | X | |
| 12 | KEY-M-DUPLEX DOM | JC64-00168A | 1 | X | |
| 13 | RUBBER-ENTER DOM | JC73-00195A | 1 | O | |
| 14 | RUBBER-TEL DOM | JC73-00197A | 1 | O | |
| 15 | RUBBER-DUPLEX DOM | JC73-00199A | 1 | O | |
| 16 | PBA SUB-OPE_SEC | JC92-01552A | 1 | O | |
| 17 | PBA SUB-OPE_JOINT | JC92-01553B | 1 | O | |
| 18 | CBF SIGNAL-OPE_SEC | JC93-00392A | 1 | X | |
| 19 | ELA HOU-EMAIL(MC2) | JC96-03163A | 1 | X | |
| 19-1 | COVER-M_EMAIL DOM | JC63-00538A | 1 | X | |
| 19-2 | RUBBER-KEY BOARD DOM | JC73-00195A | 1 | O | |
| 19-3 | PLATE-M-KEY BOARD DOM | JC61-00971A | 1 | X | |
| 19-4 | PBA SUB-EMAIL_SEC | JC92-01557B | 1 | O | |
| 19-5 | INDICATOR-M-TONER SAVE | JC64-00168A | 2 | X | |
| 19-6 | KEY-M-NETWORK DOM | JC64-00166A | 1 | X | |
| S | SCREW-TAPTITE | 6003-000196 | 12 | X | |

SCX-6220

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|------------------------|-------------|------|----|--------|
| 0 | ELA HOU-OPE_2IN1 | JC96-03208B | 1 | X | |
| 1 | COVER-M_OPE DOM | JC63-00556B | 1 | X | |
| 2 | WINDOW-LCD B | JC64-00160B | 1 | O | |
| 3 | SHEET-SUPPRESS | JC63-00535B | 1 | X | |
| 4 | KEY-M-ENTER DOM | JC64-00164A | 1 | X | |
| 5 | INDICATOR-M-TONER SAVE | JC64-00168A | 2 | | |
| 6 | INDICATOR-M-COPY DOM | JC64-00167A | 2 | X | |
| 7 | KEY-M-STOP DOM | JC64-00162A | 1 | X | |
| 8 | KEY-M-START DOM | JC64-00161A | 1 | X | |
| 9 | KEY-M-TEL DOM | JC64-00165A | 1 | | |
| 10 | KEY-M-PAUSE DOM | JC64-00169A | 2 | X | |
| 12 | KEY-M-DUPLEX DOM | JC64-00163A | 1 | X | |
| 13 | RUBBER-ENTER DOM | JC73-00196A | 1 | O | |
| 14 | RUBBER-TEL DOM | JC73-00197A | 1 | O | |
| 15 | RUBBER-DUPLEX DOM | JC73-00198A | 1 | O | |
| 16 | PBA SUB-OPE_SEC | JC92-01552B | 1 | O | |
| 17 | PBA SUB-OPE_JOINT | JC92-01553B | 1 | O | |
| 18 | CBF SIGNAL-OPE_SEC | JC63-00392A | 1 | X | |
| 19 | COVER-M-DUMMY DOM | JC63-00537A | 1 | X | |
| S | SCREW-TAPTITE | 6003-000196 | 12 | X | |

8.2 OPE & Platen Cover Ass'y (2)



OPE & Platen Cover Ass'y Exploded View & Parts List(2)

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|--------|--------------------------------|-------------|------|----|-----------|
| 0 | ELA HOU-PLATEN ASS'Y | JC96-03164B | 1 | X | SCX-6320F |
| | ELA HOU-PLATEN_21N1 | JC96-03207B | 1 | X | SCX-6220 |
| 33 | ELA HOU-SCAN UPPER | JC96-02712B | 1 | O | |
| 33-1 | A/S MATERAL-DUMMY UPPER ASS'Y | JC81-00426B | 1 | O | |
| 33-1-1 | MCT-GLASS ADF | JC74-00019A | 1 | O | |
| 33-1-2 | LABEL(L)-REGISTRATION EDGE (L) | JB68-00469A | 1 | O | |
| 33-1-3 | PMO-DUMMY UPPER | JC72-00759B | 1 | O | |
| 33-1-4 | SHEET-DUMMY UPPER | JC63-00074A | 1 | O | |
| 33-2 | PPR-REGISTRATION EDGE(F) | JC72-00809B | 1 | O | |
| 33-3 | PMO-COVER SCAN UPPER | JC72-00758A | 1 | O | |
| 33-4 | IPR-HOLDER GLASS | JB70-00148A | 1 | O | |
| 33-5 | LABEL(P)-SHEET SHADING | JB68-00749A | 1 | X | |
| 33-6 | MCT-GLASS SCANNER(LEGAL) | JC74-00018A | 1 | O | |
| 34 | ELA HOU-SCAN LOWER | JC96-02936A | 1 | O | |
| 34-1 | BELT-TIMING GEAR | 6602-001090 | 1 | O | |
| 34-2 | SPRING ETC-BELT | JB61-00059A | 1 | O | |
| 34-3 | CBF HARNESS-OPE | JC89-00341A | 1 | O | |
| 34-5 | CBF HARNESS-DRIVER GND | JB69-00065A | 2 | X | |
| 34-6 | PBA SUB-D_SUB | JC92-01555A | 1 | O | |
| 34-7 | ELA HOU-SCAN MOTOR | JC96-02751A | 1 | O | |
| 34-7-1 | MOTOR STEP-SCAN | JB31-00011A | 1 | O | |
| 34-7-2 | BRACKET-MOTOR PLATEN | JC61-00702A | 1 | X | |
| 34-7-3 | GEAR-TIMING | JC66-00531A | 1 | O | |
| 34-7-4 | RING-E | 6044-000125 | 2 | O | |
| 34-7-5 | GEAR-REDUCTION73/37 | JC66-00530A | 1 | O | |
| 34-7-6 | GEAR-IDLE | JB66-00083A | 1 | O | |
| 34-7-7 | PMO-HOLDER BELT | JB72-00764A | 1 | O | |
| 34-8 | COVER-M-CCD CABLE | JC63-00158A | 1 | O | |
| 34-9 | COVER-SCAN LOWER(UMAX) | JC63-00157A | 1 | O | |
| 34-10 | IPR-CHANNEL BASE FRAME | JC70-00239A | 2 | O | |
| 34-11 | HOLDER-M-CCD(UMAX) | JC61-00703A | 1 | O | |
| 34-12 | PMO-COVER DUMMY LOWER | JC72-00753A | 1 | O | |
| 34-13 | ICT-INSERT SHAFT | JB70-00154A | 1 | X | |
| 34-14 | PMO-PULLEY | JB72-00763A | 1 | O | |
| 34-15 | WASHER PRAIN | 6003-001256 | 1 | X | |
| 34-16 | RING-E | 6044-000125 | 1 | O | |
| 34-17 | SHAFT-CCD(UMAX) | JC66-00532A | 1 | O | |
| 34-18 | PMO-LEVER SENSOR | JC72-00755A | 1 | O | |

OPE & Platen Cover Ass'y Exploded View & Parts List(2)

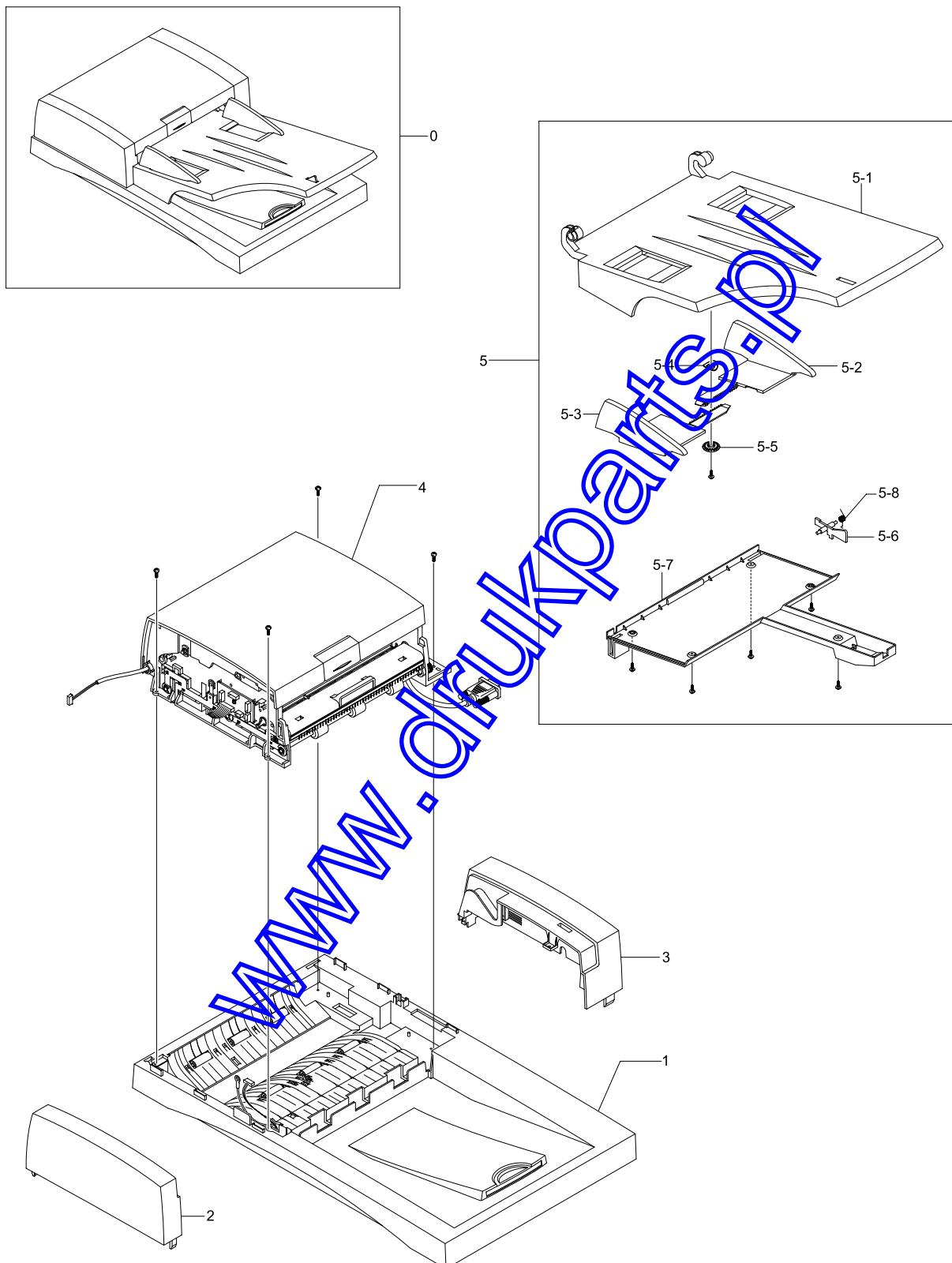
SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-------|------------------------|-------------|------|----|--------|
| 34-19 | IPR-BRK SCAN BD | JC70-00228A | 1 | O | |
| 34-20 | SPRING ETC-EXIT | JB61-70939A | 1 | X | |
| 34-21 | ELA HOU-CCD MODULE | JC96-02759B | 1 | O | |
| 34-22 | CBF SIGNAL-CCD FFC | JC39-00236A | 1 | O | |
| 34-23 | CBF HARNESS-SCAN MOTOR | JC39-00077A | 1 | O | |
| 34-24 | CBF HARNESS-SCAN DSUB | JC39-00338A | 1 | O | |
| 34-25 | PMO-HOLDER BELT | JB72-00764A | 1 | O | |

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8.3 DADF Ass'y



DADF Ass'y Parts List

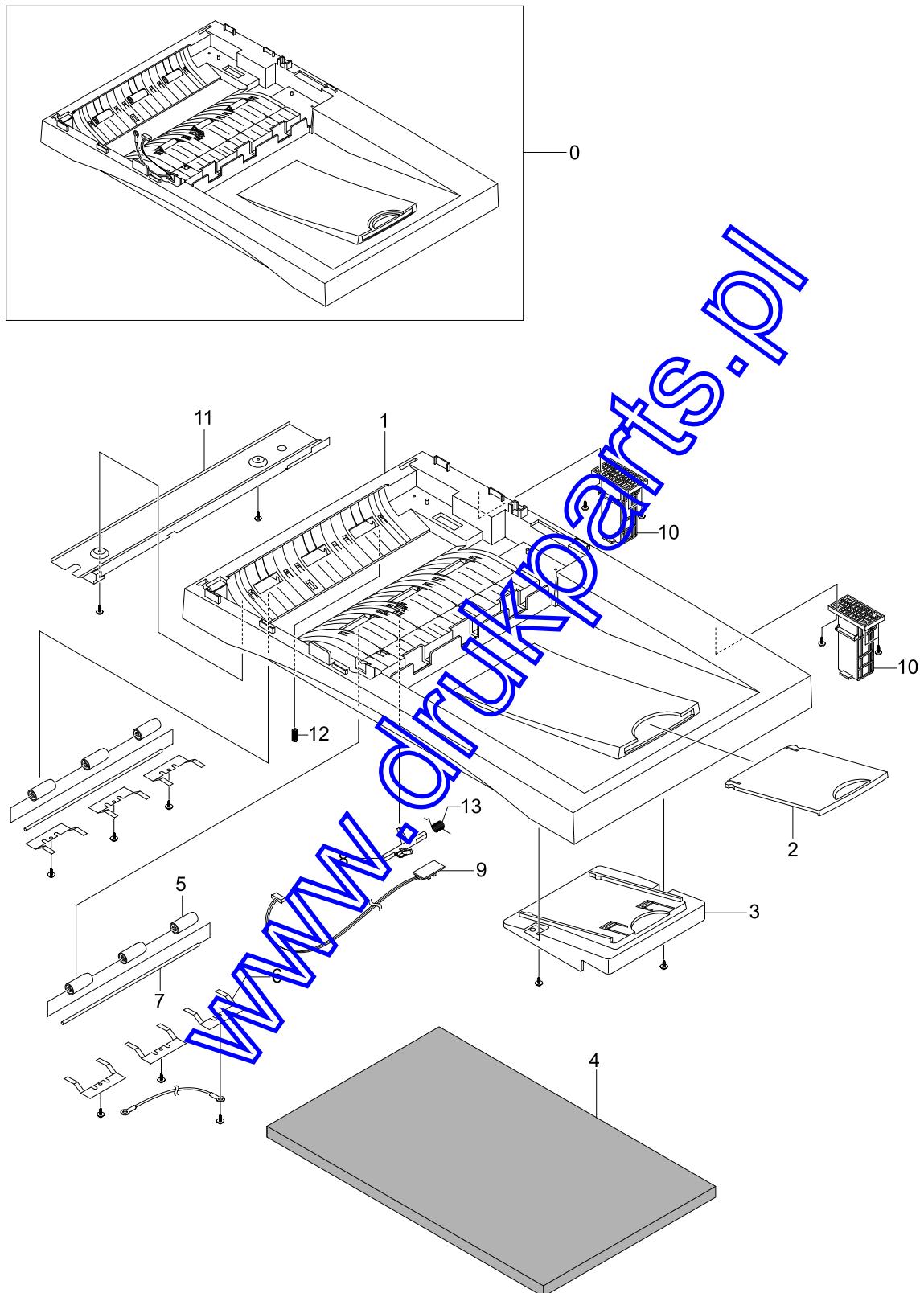
SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|------------------------|-------------|------|----|--------|
| 0 | ELA HOU-DADF | JC96-02943A | 1 | O | |
| 1 | ELA HOU-COVER PLATEN | JC96-02942A | 1 | O | |
| 2 | COVER-M FRONT | JC63-00200A | 1 | O | |
| 3 | COVER-M REAR | JC63-00201A | 1 | O | |
| 4 | ELA HOU-DADF_SUB | JC96-02973A | 1 | O | |
| 5 | MEA UNIT-TX STACKER | JC97-01840A | 1 | O | |
| 5-1 | PMO-TX STACKER | JC72-01253A | 1 | X | |
| 5-2 | GUIDE-M_DOC_LEFT | JC61-00739A | 1 | X | |
| 5-3 | GUIDE-M_DOC_RIGHT | JC61-00740A | 1 | X | |
| 5-4 | IPR-WASHER SPRING CU | JF70-10616A | 1 | O | |
| 5-5 | PMO-GEAR PINION | JF72-41354A | 1 | O | |
| 5-6 | PMO-ACTUATOR LENGTH | JC72-01250A | 1 | O | |
| 5-7 | PMO-TX STACKER LOWER | JC72-01254A | 1 | O | |
| 5-8 | SPRING ETC-TORSION DOC | JB61-00064 | 1 | O | |

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8.4 Platen Cover Ass'y



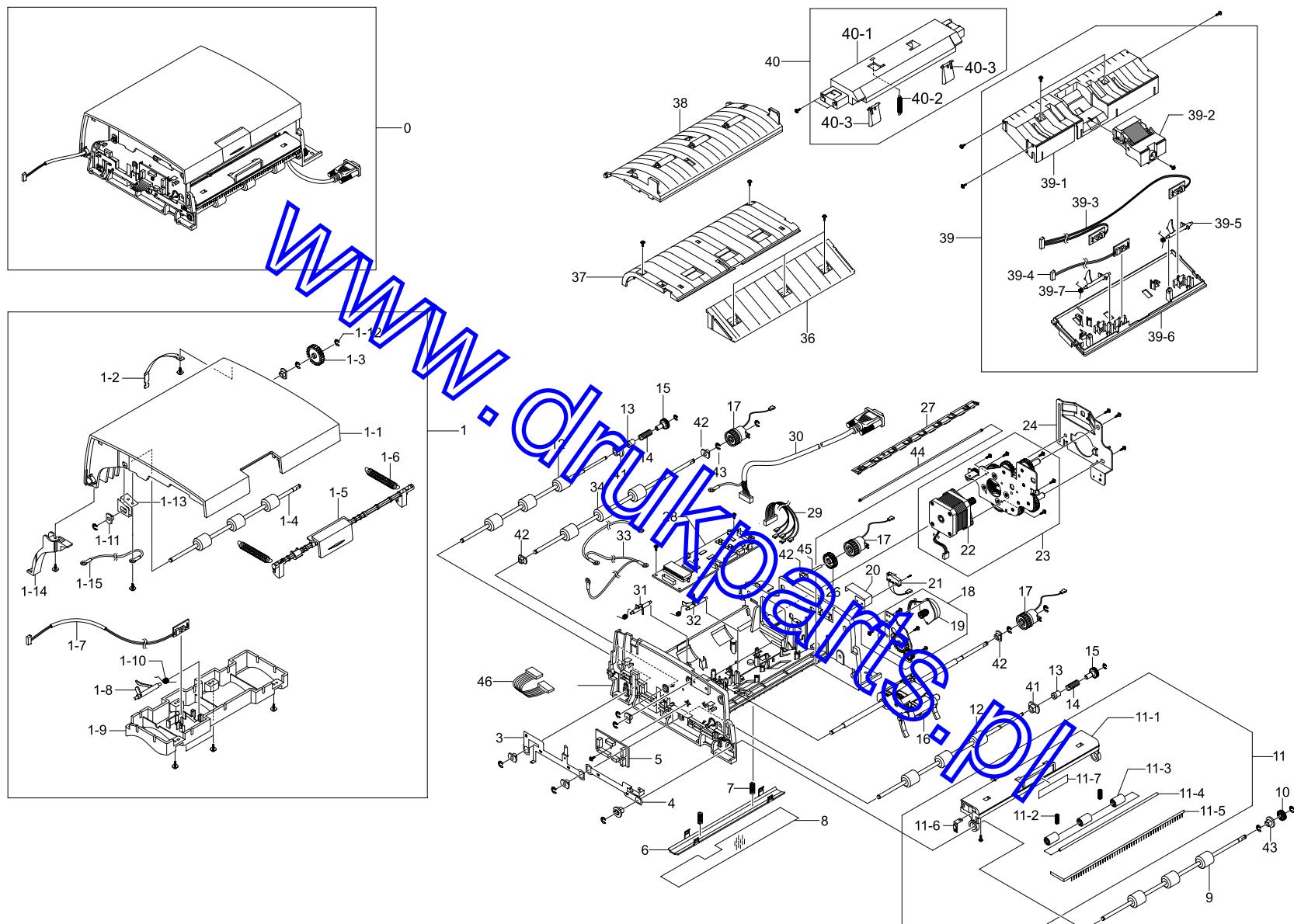
Platen Cover Ass'y Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|--------------------------|-------------|------|----|--------|
| 0 | ELA HOU-COVER PLATEN | JC96-02942A | 1 | O | |
| 1 | COVER-M PLATEN | JC63-00198A | 1 | X | |
| 2 | PMO-EXTENTION PLATEN | JC72-01251A | 1 | X | |
| 3 | GUIDE-M EXTENTION | JC61-00746A | 1 | X | |
| 4 | PPR-SPONGE SHEET | JC72-00751A | 1 | O | |
| 5 | PMO-ROLL PINCH | JG72-40663A | 6 | O | |
| 6 | IPR-P_PINCH(SCAN) | JC70-00468A | 6 | X | |
| 7 | SHAFT-PINCH | JC66-00659A | 2 | O | |
| 8 | PMO-ACTUATOR SENSOR SCAN | JC72-00746A | 1 | | |
| 9 | PBA-SUB-GATE | JC92-01562A | 1 | O | |
| 10 | MEA UNIT-HINGE(MCK2) | JC97-01839A | 1 | O | |
| 11 | PLATE-P-DUMMY PLATEN | JC61-00819A | 1 | O | |
| 12 | SPRING ETC-CHARGE | JC61-70925A | 1 | X | |
| 13 | SPRING ETC-TORSION DOC | JB61-00076A | 1 | O | |

8.5 DADF SUB Ass'y



DADF SUB Ass'y Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|------|-------------------------|-------------|------|----|--------|
| 0 | ELA HOU-DADF SUB | JC96-02973A | 1 | O | |
| 1 | MEA UNIT-COVER OPEN | JC97-01844A | 1 | O | |
| 1-1 | COVER-M_OPEN | JC63-00195A | 1 | O | |
| 1-2 | PMO-STOPPER EXIT | JC72-41396B | 1 | O | |
| 1-3 | GEAR-DADF24(A) | JC66-00565A | 1 | O | |
| 1-4 | ROLLER-REGI | JC66-00587A | 1 | X | |
| 1-5 | PMO-LEVER OPEN | JC72-01256A | 1 | X | |
| 1-6 | "SPRING ETC-KNOCKUP,MP" | JC61-00483A | 2 | O | |
| 1-7 | PBA SUB-REGI | JC92-01561A | 1 | O | |
| 1-8 | PMO-ACTUATOR REGI | JC72-01261A | | X | |
| 1-9 | COVER-M_SENSOR | JC63-00197A | 1 | O | |
| 1-10 | SPRING ETC-TORSION DOC | JB61-00076A | 1 | O | |
| 1-11 | BUSH-6D | JC61-00423A | 2 | O | |
| 1-12 | RING-E | 6044-00012B | 3 | O | |
| 1-13 | GROUND-P DUPLEX | JC63-00315A | 1 | X | |
| 1-14 | COVER-M-HARNESS | JC66-00406A | 1 | X | |
| 1-15 | CBF HARNESS-LIU GND | JB39-00143A | 1 | O | |
| 2 | GUIDE-SCAN | JC61-00738A | 1 | X | |
| 3 | GROUND-P_SCAN ROLLER | JC63-00249A | 1 | X | |
| 4 | GROUND-P_EXIT ROLLER | JC63-00250A | 1 | X | |
| 5 | PBA SUB-SENSOR_IF | JC92-01556A | 1 | O | |
| 6 | IPR-BRKT WHITE BAR | JC70-00225A | 1 | O | |
| 7 | SPRING ETC-WHITE BAR | JC61-00548A | 2 | O | |
| 8 | SHEET-GUIDE PAPER | JC63-00185A | 1 | X | |
| 9 | ROLLER-EXIT | JC66-00588A | 1 | O | |
| 10 | GEAR-EXIT31 | JC66-00571A | 1 | X | |
| 11 | MEA UNIT-COVER EXI | JC97-01841A | 1 | O | |
| 11-1 | COVER-M_EXIT | JC63-00196A | 1 | X | |
| 11-2 | SPRING ETC-WHITE BAR | JC61-00548A | 2 | O | |
| 11-3 | PMO-ROLLER WHILE SCAN | JC72-00906A | 3 | O | |
| 11-4 | SHAFT-EXIT IDE | JC66-00661A | 1 | O | |
| 11-5 | MEC-BRUSH ANTISTATIC | JC75-00095A | 1 | O | |
| 11-6 | GROUND-P-EXIT COVER | JC63-00203A | 1 | X | |
| 11-7 | LABEL-COVER-EXIT | JC68-01244A | 1 | X | |
| 12 | ROLLER-SCAN | JC66-00585A | 2 | O | |
| 13 | PMO-BUSHING HOLDER | JG72-40732A | 2 | X | |
| 14 | SPRING ETC-CLUTCH | JC61-00062A | 2 | O | |
| 15 | GEAR DADF-SCAN31 | JC66-00570A | 2 | X | |

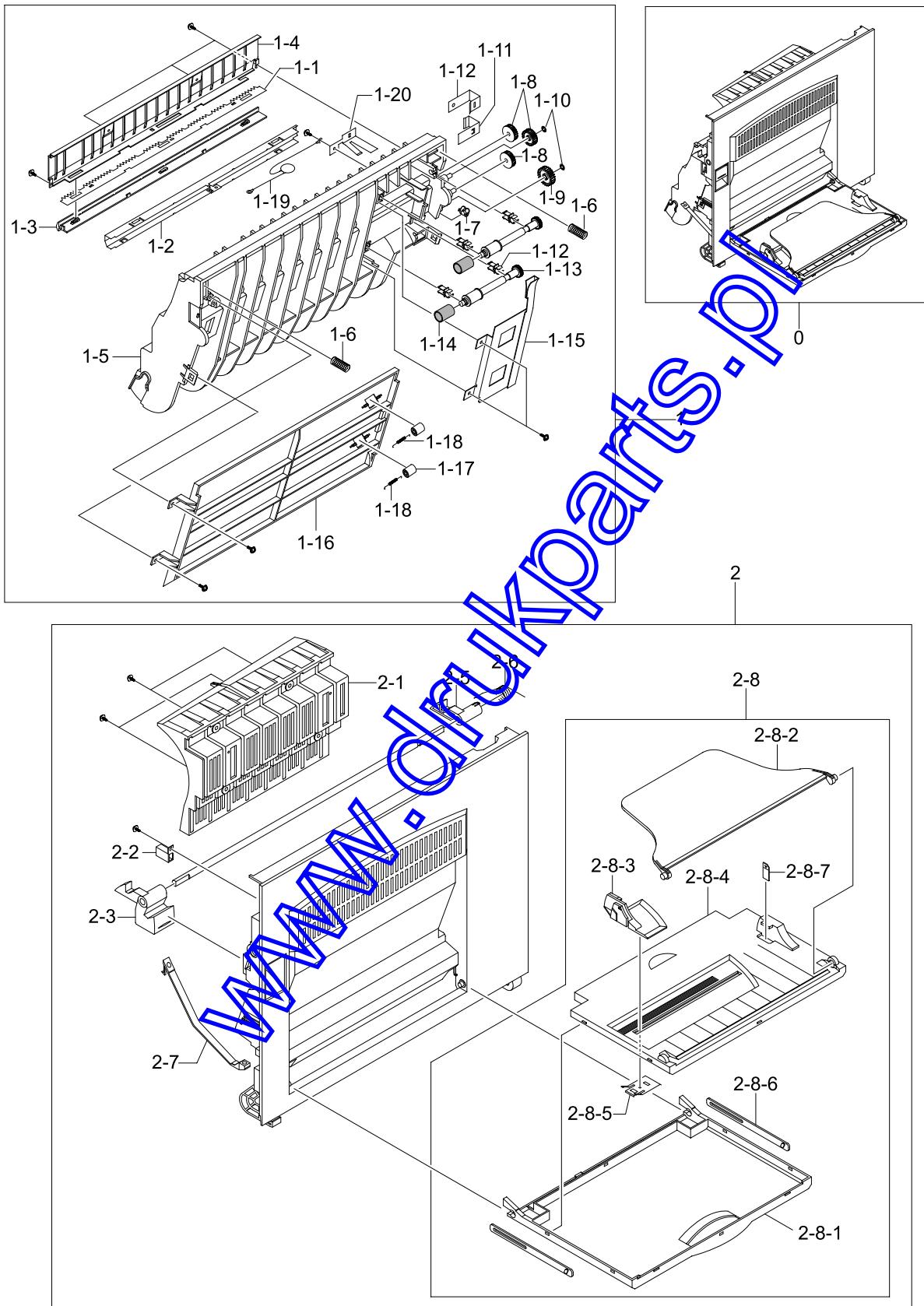
DADF SUB Ass'y Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|------|----------------------------|-------------|------|----|--------|
| 16 | MEA UNIT-PICK_UP | JC97-01848A | 1 | O | |
| 17 | MEP-CLUTCH SMALL | JC47-00003C | 3 | O | |
| 18 | ELA HOU-DUPLEX MOTOR | JC96-02940A | 1 | O | |
| 19 | MOTOR STEP-DUPLEX | JC31-00034A | 1 | O | |
| 20 | IPR-GUARD C/O S/W | JC70-00218A | 1 | O | |
| 21 | CBF HARNESS-COVER_OPEN | JC39-00332A | 1 | O | |
| 22 | MOTOR STEP-DADF | JC31-00033A | 1 | O | |
| 23 | ELA HOU-DADF MOTOR | JC96-02941A | 1 | O | |
| 24 | COVER-P GEAR | JC63-00307A | 1 | O | |
| 26 | GEAR-DADF24(A) | JC66-00565A | | O | |
| 27 | PMO-GATE DUPLEX | JC72-01255A | 1 | X | |
| 28 | PBA SUB-DADF | JC92-01554A | 1 | O | |
| 29 | CBF HARNESS-CLUTCH IF | JC39-00327A | 1 | O | |
| 30 | CBF DSUB-CABLE_DADF | JC39-00369A | 1 | O | |
| 31 | PMO-ACTUATOR SCAN | JC72-01249A | 1 | O | |
| 32 | PMO-ACTUATOR DUPLEX | JC72-01260A | 1 | O | |
| 33 | CBF HARNESS-DADF GND | JC39-00354A | 1 | O | |
| 34 | ROLLER-DUPLEX | JC66-00589A | 1 | O | |
| 36 | GUIDE-M_DUPLEX_INNER | JC67-00737A | 1 | O | |
| 37 | GUIDE-M_DUPLEX_LOWER | JC61-00735A | 1 | O | |
| 38 | MEA UNIT-GUIDE DUPLEX | JC97-01843A | 1 | O | |
| 39 | MEA UNIT-GUIDE_PICK_UP | JC97-01847A | 1 | O | |
| 39-1 | GUIDE-M_PICK_UP_UPPER | JC61-00733A | 1 | X | |
| 39-2 | MEA UNIT-HOLDER ADF RUBBER | JC97-01846A | 1 | O | |
| 39-3 | PBA SUB-DOC_WIDTH | JC92-01560A | 1 | O | |
| 39-4 | PBA SUB-EXIT_OPEN | JC92-01564A | 1 | O | |
| 39-5 | PMO-ACTUATOR DOC | JC72-01248A | 2 | X | |
| 39-6 | GUIDE-M-PICK_UP_LOWER | JC61-00732A | 1 | X | |
| 39-7 | SPRING ETC-TORSION DOC | JB61-00076A | 2 | O | |
| 40 | MEA UNIT-SUPPORT PICK_UP | JC97-01845A | 1 | O | |
| 40-1 | SUPPORT-PICKUP | JC61-00742A | 1 | X | |
| 40-2 | SPRING ETC-PICK-UP | JC61-00482A | 1 | O | |
| 40-3 | GUIDE-M-DOC SENSOR | JC61-00788A | 2 | X | |
| 41 | BUSH-10-D | JC61-00720A | 2 | X | |
| 42 | BUSH-6D | JC61-00423A | 2 | O | |
| 43 | BUSH-6D(L) | JC61-00884A | 2 | X | |
| 44 | SHAFT-GATE DUPLEX | JC66-00683A | 1 | X | |
| 45 | SHAFT-REGI | JC66-00662A | 1 | X | |
| 46 | CBF HARNESS-SENSOR_IF | JC39-00344A | 1 | O | |

8.6 Side Cover Ass'y



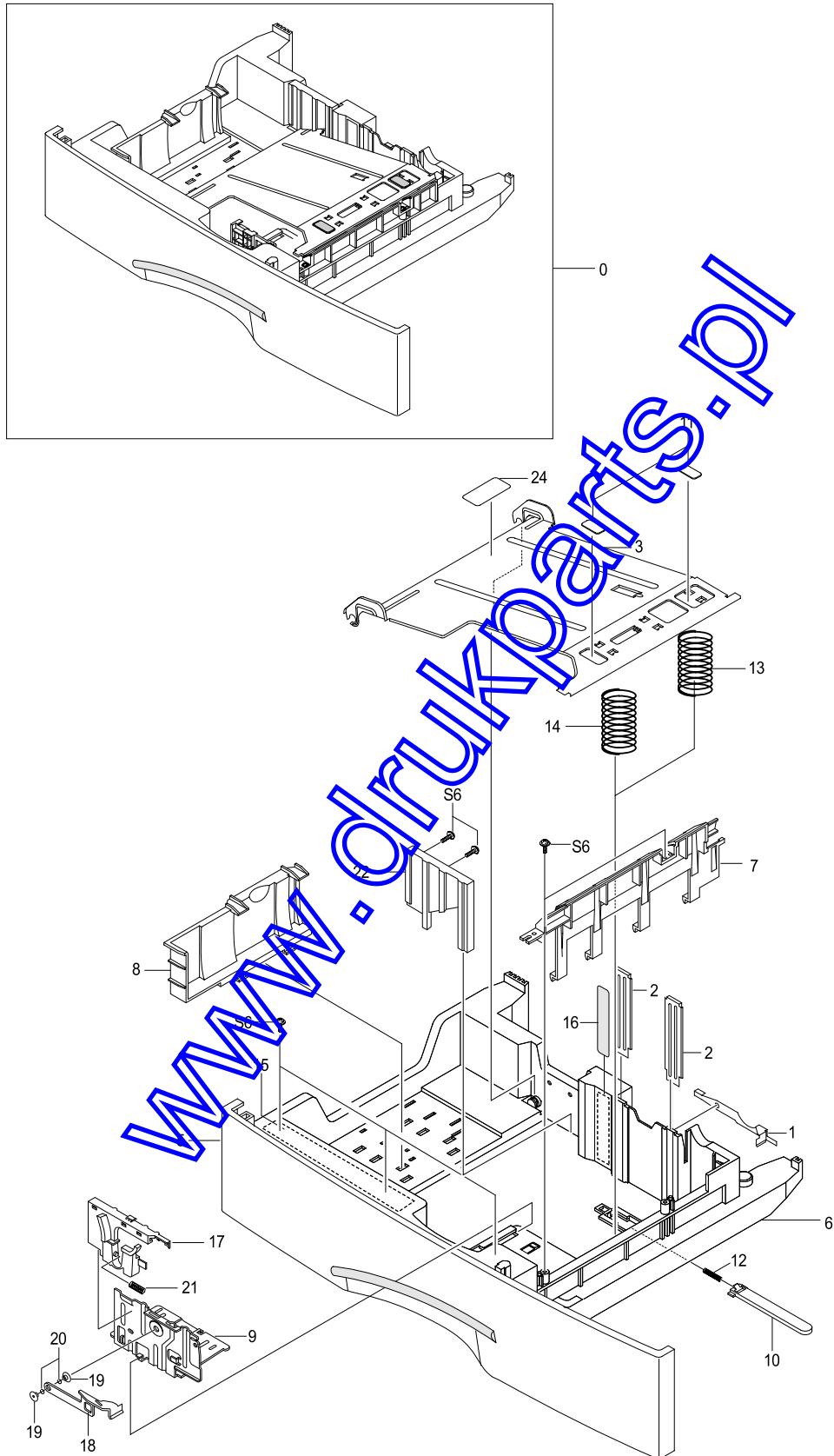
Side Cover Ass'y Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-------|--------------------------|-------------|------|----|--------|
| 0 | ELA HOU-SIDE COVER ASS'Y | JC96-02183C | 1 | O | |
| 1 | MEA UNIT-DUPLEX | JC97-01578B | 1 | O | |
| 1-1 | IPR-PLATE SAW | JC70-10232D | 2 | O | |
| 1-2 | IPR-BRACKET GUIDE B | JC70-00234A | 1 | O | |
| 1-3 | PMO-HOLDER SAW | JC72-41213B | 1 | O | |
| 1-4 | IPR-BRACKET GUIDE A | JC70-00229A | 1 | O | |
| 1-5 | PMO-FEED FRAME | JC72-00731A | 1 | O | |
| 1-6 | SPRING-FEED | JC61-00478A | 2 | O | |
| 1-7 | PMO-BUSHING FEED | JC72-00730A | 1 | O | |
| 1-8 | GEAR-DUP IDLER 17 | JC66-00341A | 4 | O | |
| 1-9 | GEAR-MP/DUP DRV | JC66-00346A | 1 | O | |
| 1-10 | RING-CS | 6044-000001 | 2 | X | |
| 1-11 | IPR-BRKT GROUND TR | JC70-00231A | 1 | O | |
| 1-12 | PMO-BUSHING TX(B4) | JG72-40744A | 4 | O | |
| 1-12 | IPR-BRKT GROUND A | JC70-00232A | 1 | O | |
| 1-13 | PMO-SHAFT DUP DRIVER | JC71-00764A | 2 | O | |
| 1-14 | RPR-RUBBER EXIT | JC73-10213A | 2 | O | |
| 1-15 | IPR-BRKT G DUP | JC70-00233A | 1 | O | |
| 1-16 | PMO-GP LOWER DP | JC72-00732A | 1 | O | |
| 1-17 | PMO-ROLLER_EXIT | JC72-40361A | 2 | X | |
| 1-18 | SPRING-FUSER EXIT | JC61-70976A | 2 | X | |
| 1-19 | CBF HARNESS-OPE GND | JC39-00036A | 1 | O | |
| 1-20 | IPR-BRKT GROUND B | JC70-00230A | 1 | O | |
| 2 | MEA UNIT-SIDE SUB | JC97-01909A | 1 | O | |
| 2-1 | PMO-GUIDE DP SIDE | JC72-00806A | 1 | O | |
| 2-2 | GUIDE SIDE PUSH | JC61-00919A | 1 | X | |
| 2-3 | PMO-LOCKER OPEN | JC72-00762B | 1 | O | |
| 2-5 | PMO-LOCKER SIDE P | JC72-00763A | 1 | O | |
| 2-6 | SPRING-LOCKER TORSION | JC61-00479A | 1 | O | |
| 2-7 | PMO-TIE STOPPER | JC72-00766A | 2 | O | |
| 2-8 | MEC UNIT-TRAY ASS'Y | JC97-01577B | 1 | O | |
| 2-8-1 | PMO-TRAY CASE, MP | JC72-00776A | 1 | O | |
| 2-8-2 | PMO-SIDE EXIT, MP | JC72-00778A | 1 | O | |
| 2-8-3 | PMO-SIDE GUIDE, MP | JC72-00547G | 1 | O | |
| 2-8-4 | PMO-TRAY COVER, MP | JC72-00777A | 1 | O | |
| 2-8-5 | IPR-GUIDE LATCH, MP | JB70-10906A | 1 | O | |
| 2-8-6 | PMO-TRAY LINK,MP | JC72-00857A | 1 | O | |
| 2-8-7 | LABEL(R)-HEIGHT,MP | JC68-00697A | 1 | X | |

8.7 Cassette Ass'y



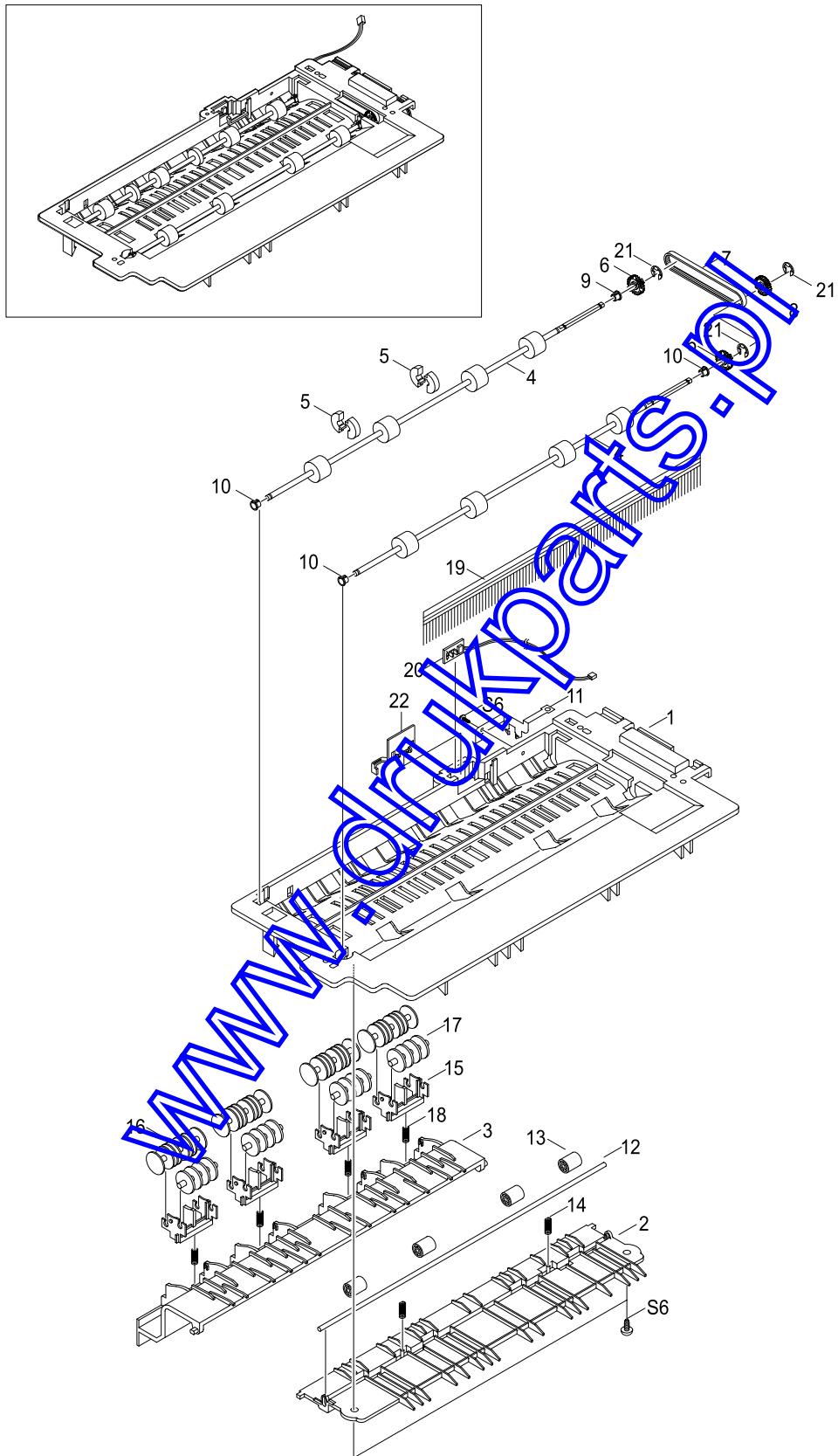
Cassette Ass'y Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|-------------------------------|-------------|------|----|--------|
| 0 | MEA UNIT-CASSETTE | JC97-01736A | 1 | O | LETTER |
| | MEA UNIT-CASSETTE | JC97-01736B | 1 | O | A4 |
| 2 | PLATE GUIDE PAPER | JC61-00831A | 2 | O | |
| 3 | IPR-PLATE K/UP | JC70-00221A | 1 | O | |
| 5 | PMO-COVER CASSETTE | JC72-00795A | 1 | O | |
| 6 | PMO-FRAME CASSETTE | JC72-00716A | 1 | X | |
| 7 | GUIDE FRONT CST PLUS | JC61-00825A | 1 | X | |
| 8 | PMO-GUIDE REAR | JC72-00717A | 1 | O | |
| 9 | GUIDE SIDE CST | JC61-00826A | 1 | O | |
| 10 | PMO-LOCKER PLATE | JC72-41210A | 1 | O | |
| 11 | PAD-CST PLUS | JC69-00474A | 2 | O | |
| 12 | SPRING-LOCKER PLATE | JG61-70531A | 1 | O | |
| 13 | SPRING CS RE | 6107-001190 | 1 | O | |
| 14 | SPRING CS FR | 6107-001191 | 1 | O | |
| 15 | LABEL(R)-INSTRUCTION CST PLUS | JC68-00692B | 1 | O | |
| 16 | LABEL(R)-HEIGHT CST | JC61-00709A | 1 | O | |
| 17 | GUIDE SIDE HANDLE | JC61-00824A | 1 | O | |
| 18 | IPR FINGER LEFT | JC70-00325A | 1 | O | |
| 19 | PMO-BUSHING FINGER, F | JC67-00653A | 2 | O | |
| 20 | WASHER PLAIN | JG31-000023 | 2 | X | |
| 21 | SPRING WHITE BAR | JC61-00548A | 1 | O | |
| 22 | GUIDE SUB WALL | JC61-00840A | 1 | X | |

8.8 Exit Ass'y



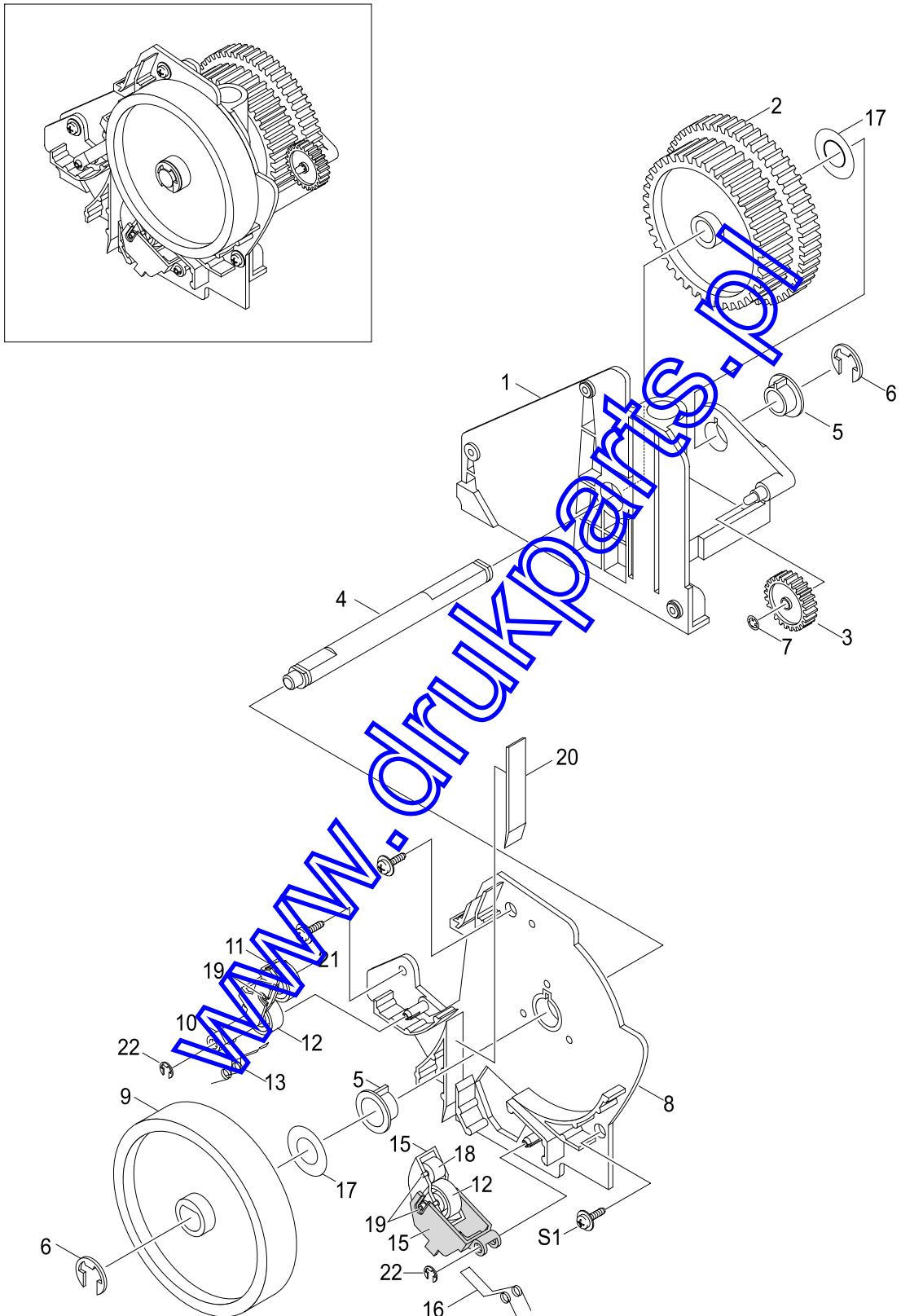
Exit Ass'y Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|----------------------------|-------------|------|----|--------|
| 0 | MEA UNIT-EXIT ASS'Y | JC97-01643B | 1 | O | |
| 1 | PMO-GUIDE-EXIT UPPER | JC72-00708A | 1 | O | |
| 2 | PMO-GUIDE-EXIT LOWER | JC72-00710A | 1 | O | |
| 3 | PMO-GUIDE-JAM REMOVE | JC72-00712A | 1 | O | |
| 4 | MEC-ROLLER EXIT DRVE | JC75-00166A | 2 | O | |
| 5 | PMO-ROLLER DECURL | JC72-00833A | 4 | O | |
| 6 | PMO-PULLEY DUPLEX | JC72-40980A | 2 | X | |
| 7 | BELT-TIMING GEAR | 6602-001084 | 1 | O | |
| 8 | GEAR-DUPLEX | JC66-40912A | 1 | O | |
| 9 | PMO-BEARING LARGE DP | JC72-00885A | 3 | | |
| 10 | PMO-BEARING LARGE DP | JC72-40978A | 1 | O | |
| 11 | IPR-GROUND-EXIT | JC70-00252A | 1 | O | |
| 12 | SHAFT IDLE LOWER | JC66-00715A | 1 | X | |
| 13 | PMO-ROLLER_EXIT | JC72-40361A | 4 | X | |
| 14 | SPRING ETC-EXIT ROLL FD | JC61-70911A | 2 | O | |
| 15 | HOLDER-EXIT(MC) | JC61-00547A | 4 | X | |
| 16 | PMO-ROLLER FD F | JC72-41007A | 4 | O | |
| 17 | PMO-ROLLER FD R | JC72-41008A | 4 | O | |
| 18 | SPRING ETC-EXIT LOWER IDLE | JC61-00484A | 4 | O | |
| 19 | MEC-BRUSH ANTISTATIC | JC75-00095A | 1 | O | |
| 20 | PBA SUB-BIN_FULL_SEN. | JC92-01400A | 1 | O | |
| 21 | RING-C | 6044-000159 | 3 | X | |
| 22 | PMO-LEVER-STACKING | JC72-00709A | 1 | O | |

8.9 Feeder Ass'y



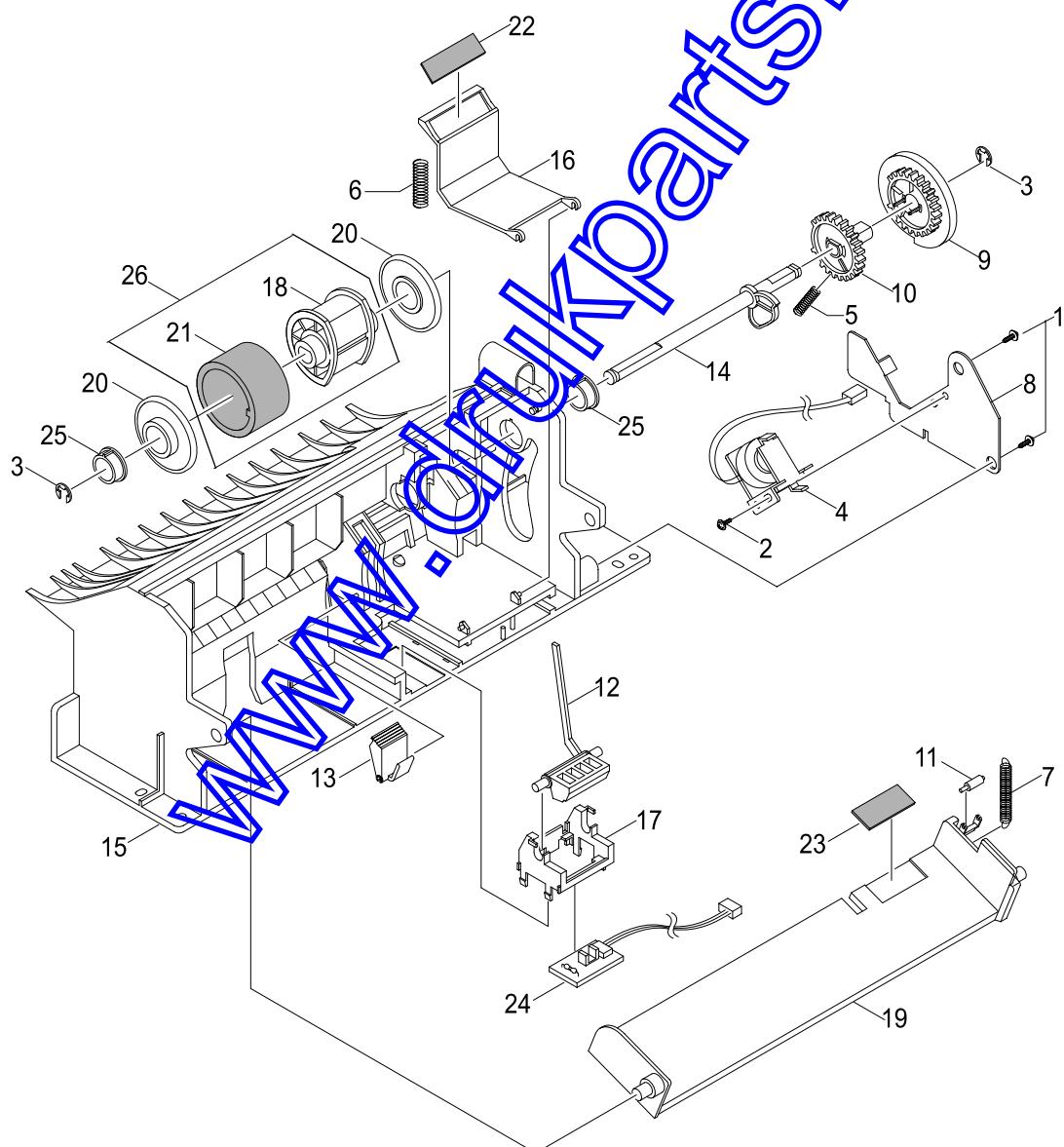
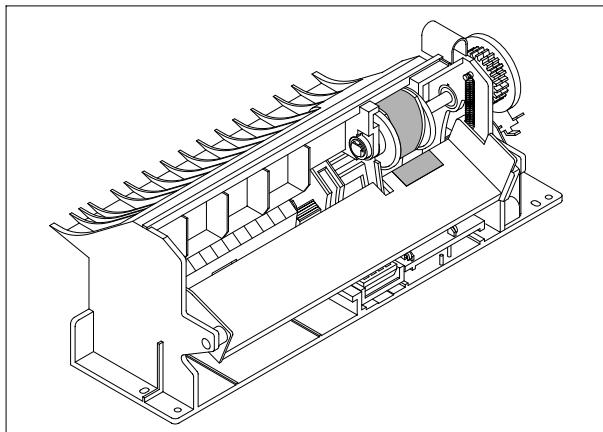
Feeder Ass'y Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|-----------------------|-------------|------|----|--------|
| 0 | MEA UNIT-FEED ROUER | JC97-01850A | 1 | O | |
| 1 | PMO-FRAME FEED | JC72-00821A | 1 | O | |
| 2 | GEAR-FEED | JC66-00332A | 1 | O | |
| 3 | GEAR-MP/DUP DRV | JC66-00346A | 1 | O | |
| 4 | ICT-SHAFT FEED | JC70-00267A | 1 | X | |
| 5 | PMO-BUSHING_P/U,MP | JC72-41364A | 1 | O | |
| 6 | RING-E | 6044-000125 | 2 | O | |
| 7 | RING-CS | 6044-000001 | 1 | X | |
| 8 | PMO-BRKT FEED | JC61-00849A | 1 | X | |
| 9 | PMO-ROLLER FEED | JC72-00727A | 1 | O | |
| 10 | PMO-HOLDER PINCH C | JC61-00830A | 1 | X | |
| 11 | PMO-HOLDER PINCH SUB | JC72-00725A | 1 | O | |
| 12 | PMO-ROLLER FEED L | JC72-40261A | 1 | O | |
| 13 | HOLDER PUSH FEED CST | JC61-00871A | 1 | X | |
| 14 | PMO-HOLDER PINCH M | JC72-00724A | 1 | O | |
| 15 | PMO-SUB HOLDER FEED | JC72-40266A | 1 | O | |
| 16 | SPRING-FEED MP | JC61-00481A | 1 | O | |
| 17 | WASHER-PLAIN | 6031-000021 | 2 | X | |
| 18 | PMO-ROLLER FEED S | JC72-40262A | 1 | O | |
| 19 | IPR-SHAFT FEED IDLER | JC70-10236A | 4 | O | |
| 20 | SHEET FEEDER | JC60-00259A | 1 | X | |
| 21 | PMO ROLLER PINCH FEED | JC72-01315A | 2 | X | |
| 22 | E-RING | 6044-000159 | 2 | X | |
| S1 | SCREW-TAPTITE | 6003-000196 | 3 | X | |

8.10 MP Ass'y



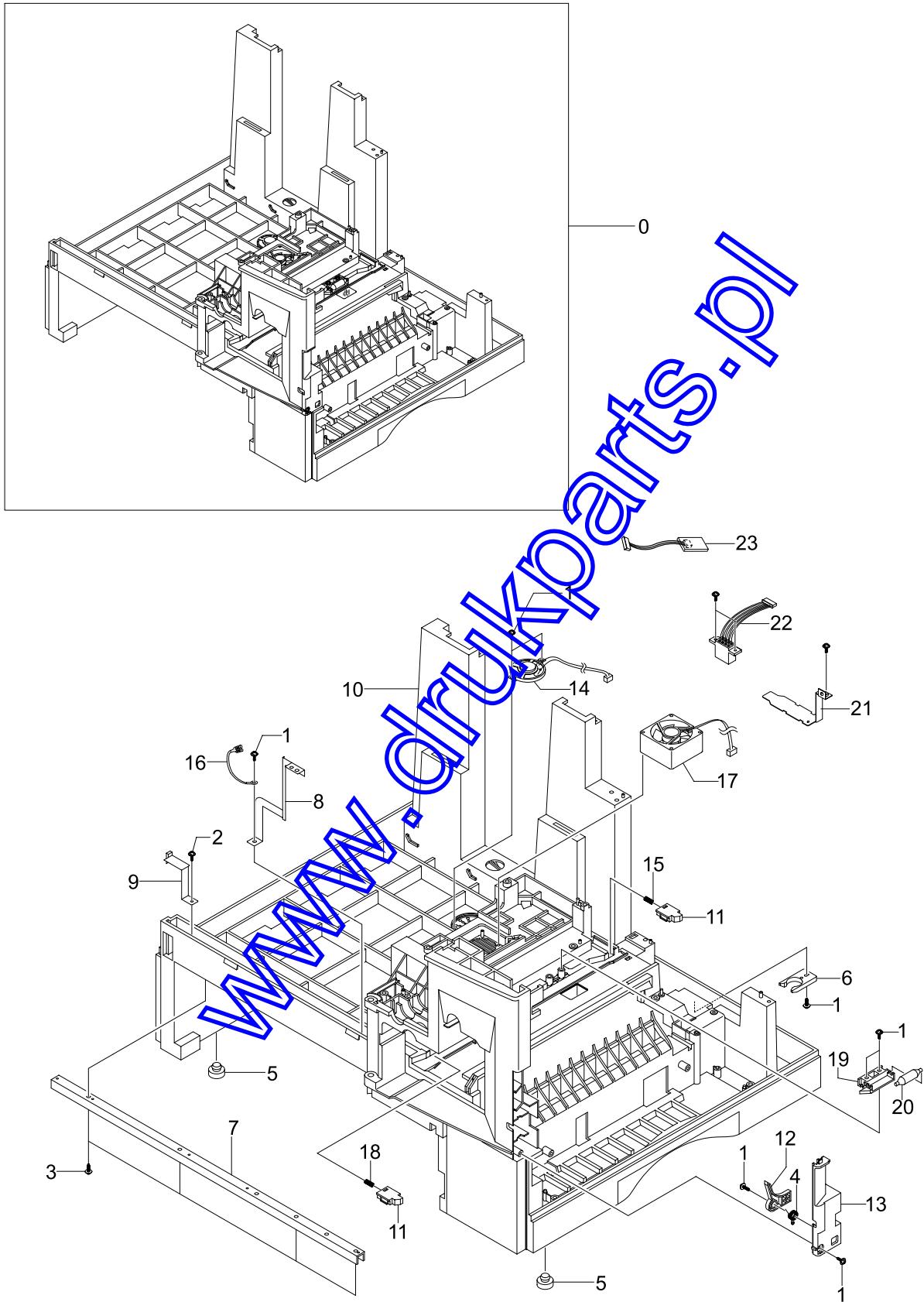
MP Ass'y Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|------------------------|-------------|------|----|--------|
| 0 | ELA HOU-MP ASS'Y | JC96-02182A | 1 | O | |
| 1 | SCREW-TAPTITE | 6003-000119 | 2 | O | |
| 2 | SCREW-TAPTITE | 6003-000266 | 1 | X | |
| 3 | RING-E | 6044-000125 | 2 | O | |
| 4 | SOLENOID-MP | JC33-00006A | 1 | O | |
| 5 | SPRING--CAM MP | JC61-00003A | 1 | O | |
| 6 | SPRING-PICK UP MP | JC61-00549A | 1 | O | |
| 7 | SPRING-KNOCKUP,MP | JC61-00483A | 1 | O | |
| 8 | IPR-BRACKET SOLENOIDE | JC70-00237A | 1 | O | |
| 9 | PMO-HOLDER CAM MPF | JC72-00055A | | X | |
| 10 | PMO-GEAR P/U MPF | JC72-00056A | 1 | O | |
| 11 | PMO-ROLLER CAM.MP | JC72-00761A | 1 | O | |
| 12 | PMO-ACTUATOR,MP | JC72-00767A | 1 | O | |
| 13 | PMO-ADJUSTER,MP | JC72-00768A | 1 | O | |
| 14 | PMO-CAM PICK UP,MP | JC72-00769A | 1 | O | |
| 15 | PMO-FRAME,MP | JC72-00770A | 1 | O | |
| 16 | PMO-HOLDER PAD,MP | JC72-00771A | 1 | O | |
| 17 | PMO-HOLDER SENSOR,MP | JC72-00772A | 1 | O | |
| 18 | PMO-HOUSING PICK UP,MP | JC72-00773A | 1 | O | |
| 19 | PMO-PLATE KNOCK UP,MP | JC72-00775A | 1 | O | |
| 20 | PMO-IDLE PICK UP,MP | JC72-41027A | 2 | O | |
| 21 | RPR-RUBBER PICK UP,MP | JC73-00089A | 1 | O | |
| 22 | RPR-RCT-PAD-PICKUP,MP | JC73-00090A | 1 | O | |
| 23 | RPR-PAD MP PLUS | JC69-00494A | 1 | O | |
| 24 | PBA SUB-MP SEN | JC92-01362A | 1 | O | |
| 25 | PMO-BUSHING PICKUP,MP | JC72-41364A | 1 | O | |
| 26 | A/S MATERAL-PICKUP,MP | JC81-00427A | 1 | O | |

8.11 Base Frame



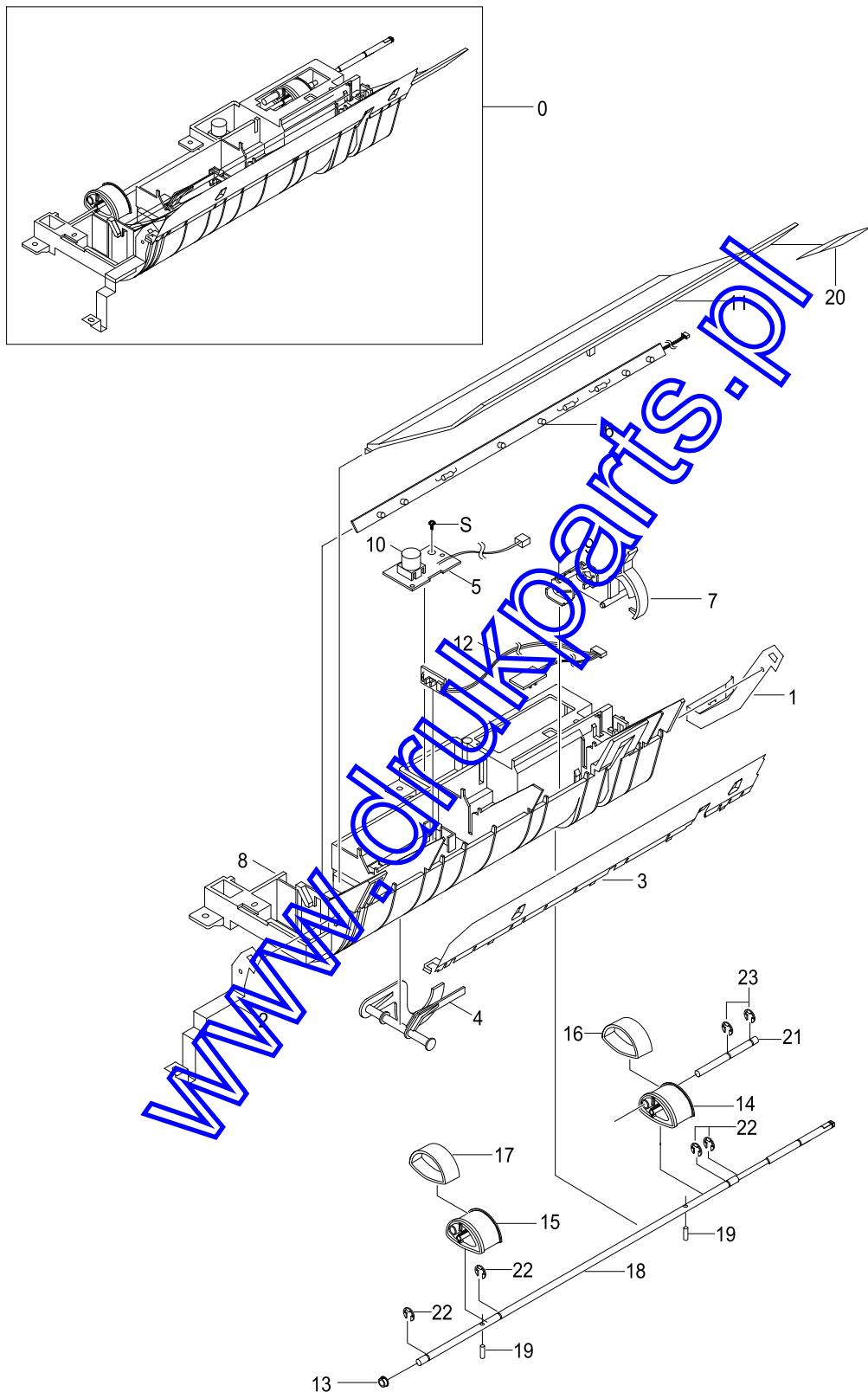
Base Frame Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|--------------------------|-------------|------|----|-----------|
| 0 | ELA HOU-BASE FRAME | JC96-02958A | 1 | O | SCX-6320F |
| 1 | SCREW-TAPTITE | 6003-000196 | 11 | X | |
| 2 | SCREW-TAPTITE | 6003-000269 | 2 | X | |
| 3 | SCREW-TAPTITE | 6003-001256 | 4 | X | |
| 4 | SPRING ETC-TORSION | JC61-00486A | 1 | O | |
| 5 | FOOT-ML80 | JC61-40001A | 2 | O | |
| 6 | HOLDER CATCH CST MC2 | JC61-00857A | 1 | X | |
| 7 | IPR-CHANNEL BASE FRAME | JC70-00239A | 1 | O | |
| 8 | IPR-GROUND PLATE A(OPC) | JC70-00240A | 1 | O | |
| 9 | IPR-GROUND PLATE B(BASE) | JC70-00241A | | O | |
| 10 | PMO-BASE FRAME | JC72-00779A | 1 | O | |
| 11 | PMO-BRACKET PUSH DEVE | JC61-00789A | 2 | X | |
| 12 | PMO-BRACKET SIDE OPEN | JC72-00781A | 1 | O | |
| 13 | PMO-COVER FRONT DUMMY | JC72-00785A | 1 | O | |
| 14 | ELA M/M-AUD SPEAKER | JC96-01607A | 1 | O | |
| 15 | SPRING ETC-DEVE REAR | JC61-00550A | 1 | O | |
| 16 | CBF HARNESS-OPC GND | JC39-00174A | 1 | O | |
| 17 | FAN-DC(CARDINAL) | JC61-00027B | 1 | O | |
| 18 | SPRING ETC-DEVE FRONT | JC61-00551A | 1 | O | |
| 19 | HOLDER-M ROLLER BOTTOM | JC61-00855A | 1 | X | |
| 20 | SHAFT DEVE BOTTOM | JC66-00684A | 1 | X | |
| 21 | IPR-GROUND PLATE SCF | JC70-00243A | 1 | O | |
| 22 | CBF-HARNESS-SCF | JC39-00082A | 1 | O | |
| 23 | PCB AIR TEMPERATURE | JC92-01568A | 1 | O | |

8.12 Pick-up Ass'y



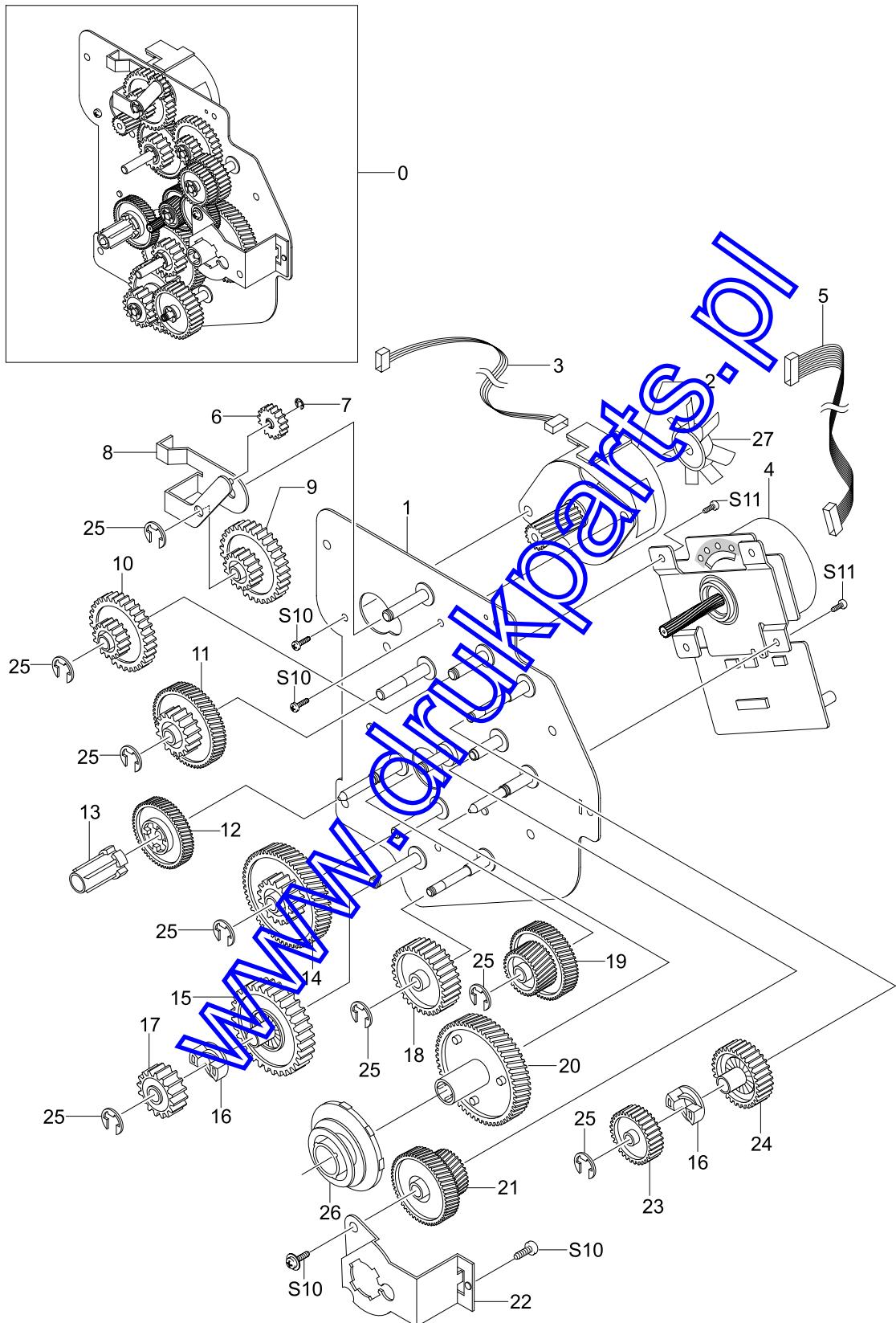
Pick-up Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|---------------------------|-------------|------|----|--------|
| 0 | ELA HOU-PICKUP PLUS ASS'Y | JC96-02715B | 1 | O | |
| 1 | IPR-GND FEED | JC70-00238A | 1 | O | |
| 2 | IPR-GND INPUT | JC70-00235A | 1 | O | |
| 3 | IPR-GUIDE INPUT | JC70-00222A | 1 | O | |
| 4 | PMO-ACTUATOR NO PAPER | JC72-01313A | 1 | O | |
| 5 | PBA SUB-TONER_TX | JC92-01359A | 1 | O | |
| 6 | PBA SUB-PTL | JC92-01361A | 1 | O | |
| 7 | PMO-FEED SENSOR | JC72-00721A | 1 | O | |
| 8 | PMO-GUIDE PAPER | JC72-00722A | 1 | O | |
| 9 | PMO-HOLDER SENSOR FEED | JC72-00726A | | O | |
| 10 | PMO-LENS TONER SENSOR | JC72-00803A | 1 | O | |
| 11 | PMO-PTL PATH | JC72-00822A | 1 | O | |
| 12 | PBA SUB-FEED+P.EMP SEN. | JC92-01363A | 1 | O | |
| 13 | PMO-BUSHING_P/U,MP | JC72-41364A | 1 | O | |
| 14 | HOUSING-PICKUP LARGE | JC61-00822A | 1 | X | |
| 15 | HOUSING-PICKUP SMALL | JC61-00823A | 1 | X | |
| 16 | RPR RUBBER PICKUP | JC73-00145A | 1 | O | |
| 17 | RUBBER PICKUP SMALL | JC73-00163A | 1 | O | |
| 18 | SHAFT-PICKUP CST | JC66-00672A | 1 | X | |
| 19 | SHAFT PIN ADF | JB70-00168A | 1 | O | |
| 20 | SHEET-PTL PATH | JC63-00083A | 1 | O | |
| 21 | SHAFT-SUB-PICKUP | JC66-00596A | 1 | O | |
| 22 | RING-E ID4 | 6044-000125 | 4 | O | |
| 23 | RING-E ID5 | 6044-000231 | 2 | O | |
| S | SCREW-TAPTITE | 6003-000119 | 1 | O | |

8.13 Drive Ass'y



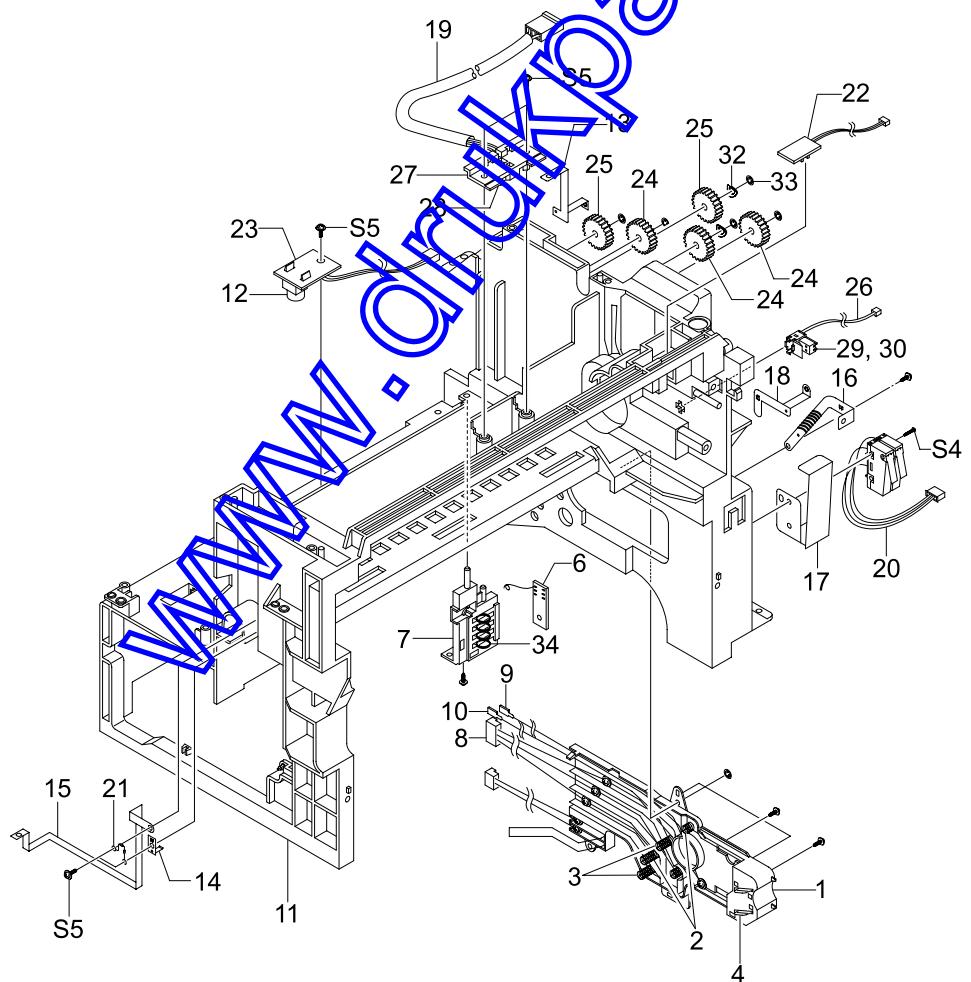
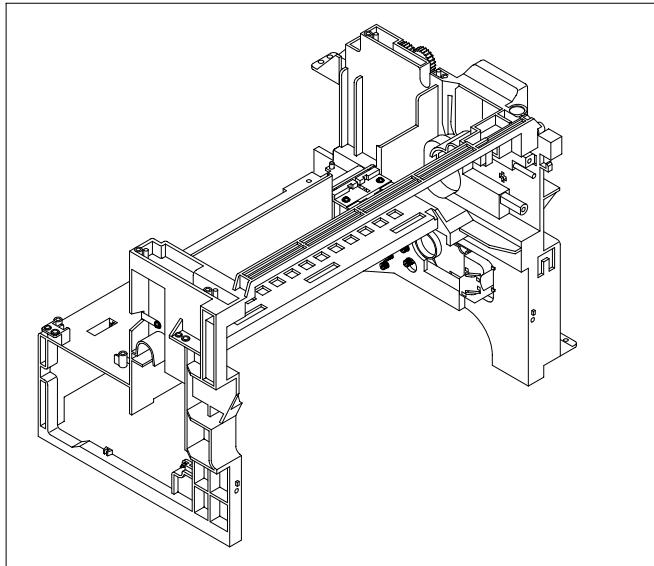
Drive Ass'y Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|-------------------------|-------------|------|----|--------|
| 0 | ELA HOU-DRIVE ASS'Y | JC96-02957A | 1 | O | |
| 1 | IPR-BRKT MOTOR | JC61-00726A | 1 | X | |
| 2 | MOTOR STEP-MCK2(MAIN) | JC31-00020C | 1 | O | |
| 3 | CBF HARNESS-FUSER MOTOR | JC39-00337A | 1 | O | |
| 4 | MOTOR DC-MCK2(BLDC) | JC31-00030A | 1 | O | |
| 5 | CBF HARNESS-FEED MOTOR | JC39-00326A | 1 | O | |
| 6 | GEAR-EXIT/U | JC66-40211B | 1 | O | |
| 7 | RING-C | 6044-000159 | 1 | X | |
| 8 | IPR-LINK DUPLEX | JC66-00576A | 1 | X | |
| 9 | GEAR-SWING DRV(34/17) | JC66-00349A | 1 | O | |
| 10 | GEAR-31/19 | JC66-00350A | 1 | O | |
| 11 | GEAR-71/23 | JC66-00345A | 1 | O | |
| 12 | GEAR-DEVE DRV | JC66-00338A | 1 | O | |
| 13 | PMO-DEV/COUPLING | JC72-00743A | 1 | O | |
| 14 | GEAR-86/23 | JC66-00337A | 1 | O | |
| 15 | GEAR-RDCN FEED INNER | JC66-00342A | 1 | O | |
| 16 | GEAR-HUB CLUTCH | JC66-00340A | 2 | O | |
| 17 | GEAR-RDCN FEED OUTER | JC66-00343A | 1 | O | |
| 18 | GEAR-FEED DRV | JC66-00348A | 1 | O | |
| 19 | GEAR_OPC_53/37 | JC66-00580A | 1 | X | |
| 20 | GEAR-OPC DRV | JC66-00347A | 1 | O | |
| 21 | GEAR_OPC_55/31 | JC66-00581A | 1 | X | |
| 22 | IPR-BRKT-BRAKE | JC61-00853A | 1 | X | |
| 23 | GEAR-FUSER DRV OUTER | JC66-00334A | 1 | O | |
| 24 | GEAR-FUSER DRV INNER | JC66-00333A | 1 | O | |
| 25 | RING-E | 6044-000231 | 8 | O | |
| 26 | MEC-BRAKE GEAR | JC75-00163A | 1 | X | |
| 27 | IMPELLA | JC72-00825A | 1 | X | |
| S10 | SCREW-TAPTITE M3 | 6003-000269 | 6 | X | |
| S11 | SCREW-TAPTITE M4 | 6003-001149 | 2 | O | |

8.14 Main Frame Ass'y



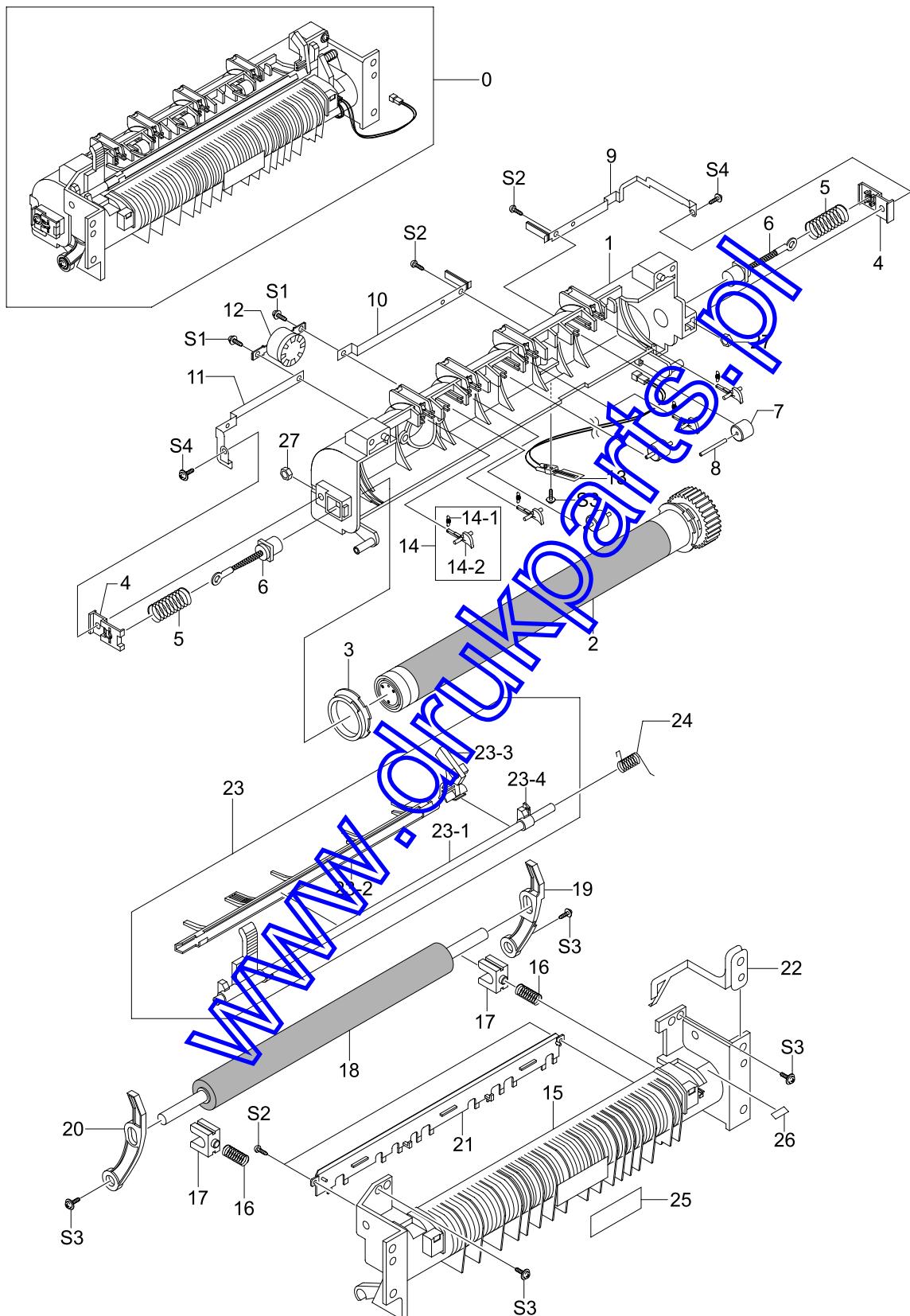
Main Frame Ass'y Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|-----------------------------------|-------------|------|----|--------|
| 0 | ELA HOU-FRAME MAIN ASS'Y | JC96-02959A | 1 | O | |
| 1 | PMO-HOUSING TERMINAL MC2 | JC61-00723A | 1 | O | |
| 2 | IPR-TERMINAL BLADE | JC70-00269A | 2 | O | |
| 3 | IPR-TERMINAL SUPPLY | JC70-00270A | 2 | O | |
| 4 | IPR-TERMINAL TR | JC70-00271A | 1 | O | |
| 6 | PBA SUB TERMINAL | JC92-01567A | 1 | O | |
| 7 | HOLDER TERMINAL | JC61-00724A | 1 | X | |
| 8 | CBF-HARNESS-BLADE+SUPPLY+DEV | JC39-00170A | 5 | O | |
| 9 | CBF-HARNESS-MAIN-THV WIRE | JC39-00168A | 1 | O | |
| 10 | CBF-HARNESS-MAIN-MHV WIRE | JC39-00169A | | O | |
| 11 | PMO-FRAME MAIN | JC72-00800A | 1 | O | |
| 12 | PMO-LENS TONER SENSOR | JC72-00803A | 2 | O | |
| 13 | IPR-GND EXIT | JC70-00214A | 1 | O | |
| 14 | IPR-GND OPC | JC70-00216A | 1 | O | |
| 15 | IPR-GND OPC BASE | JC70-00217A | 1 | O | |
| 16 | IPR-GROUND FUSER MC2 | JC61-00409A | 1 | X | |
| 17 | IPR-GUARD C/O S/W | JC70-00218A | 1 | O | |
| 18 | IPR-GND TERMINAL | JC70-00219A | 1 | O | |
| 19 | CBF HARNESS-AC WIRE | JC39-00335A | 1 | O | |
| 20 | CBF-HARNESS-COVER SW | JC39-00360A | 2 | O | |
| 21 | CBF-HARNESS MOTOR | JB39-00017A | 1 | O | |
| 22 | PBA SUB-EXIT SENSOR | JC92-01364A | 1 | O | |
| 23 | PBA SUB-TONER_RX | JC92-01360A | 1 | O | |
| 24 | GEAR-EXIT/U>ID | JC66-40211B | 3 | O | |
| 25 | GEAR-EXIT, IDLE(Z17) | JC66-40964A | 2 | O | |
| 26 | CBF-HARNESS THERMISTOR JOINT | JC39-00377A | 1 | O | |
| 27 | PMO-HOUSING TERMINAL | JC72-41010A | 1 | O | |
| 28 | IPR-TERMINAL FU | JC70-10961A | 2 | O | |
| 29 | PMO-CAP CONNECTOR L | JC72-00463A | 1 | O | |
| 31 | ELA HOU-MOTOR GND | JC96-01579A | 1 | X | |
| 32 | SPRING-CLUTCH | JB61-70922A | 2 | O | |
| 33 | RING-CS | 6044-000001 | 6 | X | |
| 34 | GRPUND-TERMINAL_CRUM | JC63-00333A | 4 | X | |
| S | SCREW-TAPTITE M3X6 | 6003-000179 | 1 | X | |
| S | SCREW-TAPTITE, M3X8 BLACK, BINDER | 6003-000119 | 17 | X | |

8.15 FuserAss'y



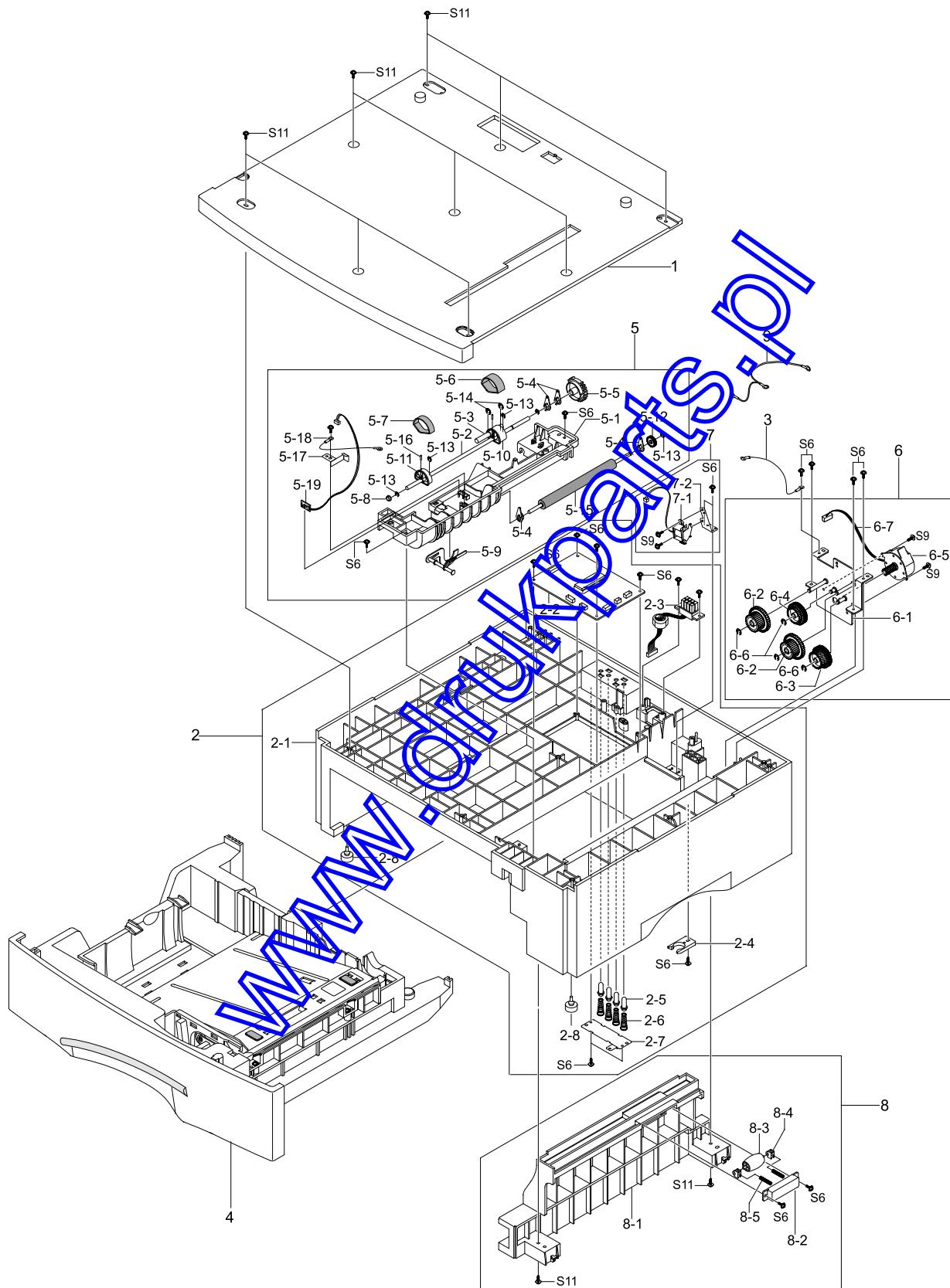
FuserAss'y Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|------|---------------------------|-------------|------|----|--------|
| 0 | ELA HOU-FUSER(110V)ASS'Y | JC96-03021A | 1 | O | ⚠ 110V |
| | ELA HOU-FUSER(220V)ASS'Y | JC96-03022A | 1 | O | ⚠ 220V |
| 1 | PMO-UPPER FUSER | JC72-01318A | 1 | X | |
| 2 | ELA HOU-HEAT ROLLER(110V) | JC96-03020A | 1 | O | ⚠ 110V |
| | ELA HOU-HEAT ROLLER(220V) | JC96-03023B | 1 | O | ⚠ 220V |
| 3 | BEARING-H/R L | JC66-10902A | 2 | O | |
| 4 | COVER-BRUSH | JC63-00353A | 2 | X | |
| 5 | SPRING-CS | 6107-001172 | 2 | O | |
| 6 | BRUSH-CARBON | JC67-00067A | 2 | O | |
| 7 | PEX-ROLLER EXIT F_UP | JC72-20901A | 3 | | |
| 8 | IPR-PIN ROLLER EXIT | JC70-00064A | 3 | X | |
| 9 | ELECTRODE GEAR | JC70-00470A | 1 | X | |
| 10 | NPR-ELECTRODE M | JC71-00030A | 1 | O | |
| 11 | ELECTRODE-FRONT | JC70-00469A | 1 | X | |
| 12 | THERMOSTAT | 4712-000001 | 1 | O | |
| 13 | THERMISTOR-FUSER | JC14-00011A | 1 | X | |
| 14 | MEA UNIT-CLAW ASS'Y | JC97-01587A | 1 | O | |
| 14-1 | SPRING ETC-SEPARATION | JC61-70909A | 4 | O | |
| 14-2 | PMO-GUIDE CLAW | JC72-00376A | 4 | O | |
| 15 | PMO-LOWER FUSER | JC72-01316A | 1 | X | |
| 16 | SPRING ETC-P/R | JC61-00056A | 2 | O | |
| 17 | BEARING-PRESSURE/R | JC66-10901A | 2 | O | |
| 18 | ROLLER PRESSURE | JC66-00691A | 1 | X | |
| 19 | PMO-LEVER JAM R | JC66-00679A | 1 | X | |
| 20 | PMO-LEVER JAM F | JC66-00678A | 1 | X | |
| 21 | PMO-GUIDE INPUT | JC72-00817A | 1 | O | |
| 22 | IPR-GROUND FU | JC70-00259A | 1 | O | |
| 23 | MEA UNIT-ACTUATOR ASS'Y | JC97-01611B | 1 | O | |
| 23-1 | PMO-ACTUATOR EXIT | JC72-00810A | 1 | O | |
| 23-2 | PMO-GUIDE DUPLEX | JC61-00967A | 1 | X | |
| 23-3 | PMO-ARM ACTUATOR | JC72-00811A | 1 | O | |
| 23-4 | GUIDE REMOVE | JC61-00546A | 1 | X | |
| 24 | SPRING ETC-ACTUATOR CG | JC61-00485A | 1 | O | |
| 25 | LABEL(R)-CAU-HOT-FU | JC68-30928B | 1 | X | |
| 26 | LABEL(R)-HV FUSER | JC68-00407A | 1 | X | |
| | LABEL(R)-LV FUSER | JC68-00408A | 1 | X | |
| 27 | NUT-HEXAGON | 6021-000222 | 2 | X | |
| S1 | SCREW-ASS'Y MACH | 6006-001031 | 2 | O | |
| S2 | SCREW-TAPTITE | 6003-000119 | 4 | O | |
| S3 | SCREW-TAPTITE | 6003-000196 | 5 | X | |
| S4 | SCREW-MACHINE | 6001-000067 | 2 | X | |

8.16 SCF



SCF Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|------|----------------------------|-------------|------|----|----------|
| 0 | ELA UNIT-SCF(MC2) | JC96-03009B | 1 | X | OPTIONAL |
| 1 | PMO-COVER TOP SCF | JC72-00935A | 1 | X | |
| 2 | ELA HOU-FRAME-SCF(MC2) | JC96-03005A | 1 | X | |
| 2-1 | PMO-BASE FRAME-SCF | JC72-00793A | 1 | X | |
| 2-2 | PBA SUB-SCF | JC92-01614A | 1 | O | |
| 2-3 | CBF HARNESS-SCF_8P | JC39-00102A | 1 | O | |
| 2-4 | CAM-CATCH | JC66-00050A | 1 | X | |
| 2-5 | ICT-SHAFT HV LARGE | JC70-40912A | 4 | O | |
| 2-6 | SPRING ETC-HV LARGE | JC61-00031A | 4 | O | |
| 2-7 | IPR-PLATE GROUND(A) | JC70-00249A | 1 | O | |
| 2-8 | FOOT-ML80 | JC61-40001A | 2 | X | |
| 3 | CBF HARNESS-GND | JC39-00228A | 1 | X | |
| 4 | MEA UNIT-CASSETTE | JC97-01736A | 1 | X | |
| 5 | ELA HOU-UPPER_SCF2 | JC96-03007A | 1 | X | |
| 5-1 | PMO-GUIDE PAPER UPPER SCF | JC72-00936A | 1 | X | |
| 5-2 | SHAFT-PICK_UP CST | JC66-00672A | 1 | X | |
| 5-3 | SHAFT-PICK_UP SUB | JC66-00536A | 1 | X | |
| 5-4 | PMO-BEARING SHAFT | JC72-41191A | 4 | X | |
| 5-5 | GEAR-PICK UP | JC66-00326A | 1 | X | |
| 5-6 | RUBBER-ROLLER PICKUP | JC73-00145A | 1 | X | |
| 5-7 | RUBBER-PICKUP ROLLER_S | JC73-00163A | 1 | X | |
| 5-8 | "PMO-BUSHING_P/U,MP" | JC72-41364A | 1 | X | |
| 5-9 | PMO-M-ACTUATOR_NO PAPER | JC72-01313A | 1 | X | |
| 5-10 | HOUSING-M-PICKUP LARGE | JC61-00822A | 1 | X | |
| 5-11 | HOUSING-M-PICKUP SMALL | JC61-00823A | 1 | X | |
| 5-12 | GEAR-FEED (SCF) | JC66-40955A | 1 | X | |
| 5-13 | RING-E ID4 | 6044-000125 | 5 | X | |
| 5-14 | RING-E ID5 | 6044-000231 | 2 | X | |
| 5-15 | FEED ROLLER SCF MC | JC66-00579A | 1 | X | |
| 5-16 | ICT-PIN ADF | JB70-00168A | 2 | X | |
| 5-17 | GROUND PLATE SCF | JC63-00194A | 1 | X | |
| 5-18 | CBF HARNESS GND STAR WHELL | JB39-00173A | 1 | X | |
| 5-19 | PBA SUB-EXIT SEN | JC92-01364A | 1 | X | |
| 6 | ELA HOU-MOTOR_SCF2 | JC96-03006A | 1 | X | |
| 6-1 | BRACKET SCF MOTOR | JC61-00728A | 1 | X | |
| 6-2 | SCF GEAR 41/23 | JC66-00578A | 2 | X | |
| 6-3 | OPC GEAR 53/37 | JC66-00580A | 1 | X | |
| 6-4 | SCF GEAR 53/31 | JC66-00577A | 1 | X | |

SCF Parts List

SA : Service Available

O : Service available X : Service not available

| No. | Description | SEC.Code | Q'ty | SA | Remark |
|-----|--------------------------|-------------|------|----|--------|
| 6-5 | MOTOR STEP-SCF (2K) | JC31-00020B | 1 | X | |
| 6-6 | RING-E | 6044-000125 | 4 | X | |
| 6-7 | CBF HARNESS SCF | JC39-00345A | 1 | X | |
| 7 | ELA HOU-SOLENOID_SCF2 | JC96-03008A | 1 | X | |
| 7-1 | SOLENOID-PICK UP | JC33-00007A | 1 | X | |
| 7-2 | BRACKET CLUTCH SCF | JC61-00727A | 1 | X | |
| 8 | MEA UNIT-LOWER_SCF2 | JC97-01883A | 1 | X | |
| 8-1 | PMO-GUIDE PAPER LOWER | JC72-00797A | 1 | X | |
| 8-2 | PMO-HOLDER IDLE ROLL16 | JC72-00660A | 1 | X | |
| 8-3 | PMO-ROLLER IDLE (SCF) | JC72-01244A | 1 | X | |
| 8-4 | PMO-BUSH IDLE ROLL-SCF16 | JC72-00658A | 2 | X | |
| 8-5 | SPRING ETC-PAD | JC61-70953A | 2 | X | |
| 9 | CBF HARNESS-SCF_GND | JC39-00370A | 1 | X | |

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